# ROUST-A-BOUT™ LIFT

SUMNER MATERIAL LIFTS

AN SFE GROUP BRAND

PRODUCT BROCHURE

www.SUMNER.com

# INTRODUCING THE S.F.E. GROUP

The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and SUMNER (USA, 2025).

The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.

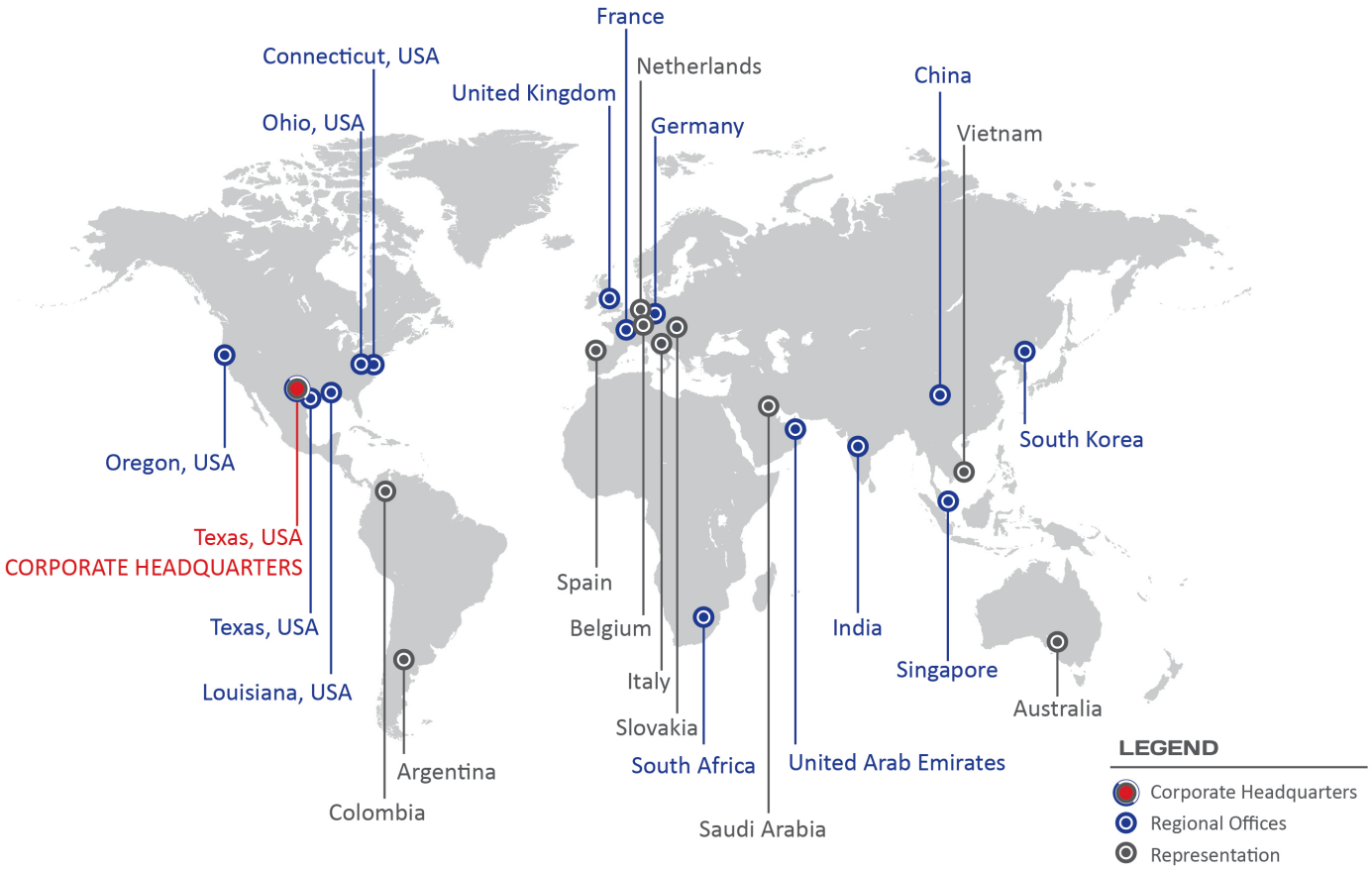
Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.

With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.

**S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.**

**Contact Americas: sales@sfe-brands.com**
**Contact International: sales-int@sfe-brands.com**

## S.F.E. GROUP GLOBAL PRESENCE




www.SUMNER.com

# INTRODUCING SUMNER MATERIAL LIFTS

**SUMNER Material Lifts** is a world leading brand in the material handling and construction industries, renowned for its innovative, durable, and user-friendly solutions. Founded in 1965 and now a part of the Specialized Fabrication Equipment Group (in short S.F.E. Group), **SUMNER Material Lifts** has built a global reputation for providing high-quality lifting equipment. Designed with safety and efficiency in mind, **SUMNER Material Lifts** products are widely used by professionals in mechanical contracting, plumbing, HVAC, welding, and electrical installation.

**SUMNER Material Lifts**' product line includes a broad range of lifting tools such as material lifts, duct lifts, Roust-A-Bouts, gantries, and heavy-duty hoists, all engineered to meet the demanding requirements of job sites around the world. All equipment is known for ease of use, robust construction, and industry-leading safety features, making it the preferred choice for both large-scale industrial projects and everyday construction needs.

With a long tradition of quality, reliability and value and a strong commitment to innovation and customer satisfaction, **SUMNER Material Lifts** continues to set the standard in lifting and material handling solutions.

In conjunction with all other S.F.E. Group portfolio's brands, **SUMNER Material Lifts** continues to lead the way in lifting and fabrication solutions, delivering tools that elevate the operator's standard of work.

**SUMNER Material Lifts** products are always nearby available within the S.F.E. Group global network and can be consulted on the dedicated website: www.SUMNER.com

## INDUSTRIES SERVED





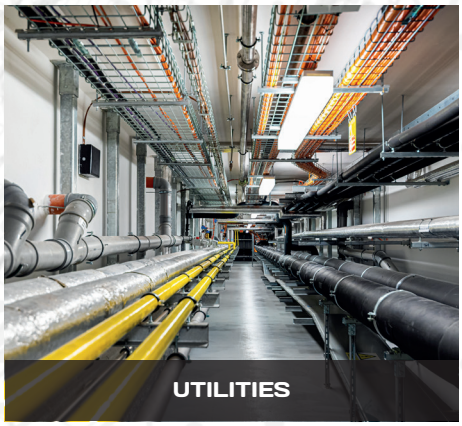











## OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH

B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO · SUMNER MATERIAL LIFTS

Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.

# ROUST-*A*-BOUT™ LIFT

The SUMNER Material Lifts Roust-A-Bout™ stands as a unique lifting solution capable of positioning heavy loads in tight or obstructed locations (the lift fits through a standard door size) - tasks where conventional lifts fall short. Designed to be operated by a single person, this innovative system can lift up to 1,500 lbs / 680 kg and reach heights from 15 ft / 4.57 m to 25 ft / 7.62 m, depending on the model. With its rugged 8" casters and variable 4-speed winch system, the Roust-A-Bout™ ensures precise load placement and easy mobility, even in challenging environments.

This lift is ideal for use in both workshops and job sites, and its modular construction makes it simple to disassemble for transport or storage. The vertical adjustment feature, using dual winches, offers independent control over load elevation and mast height, allowing for versatile positioning. It's available in powder-coated and galvanized finishes to meet diverse worksite conditions.




**Also available with optional galvanised finish!**

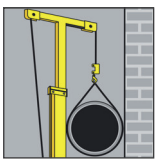
**SPECIFICATIONS**

- Handles up to 1,500 lbs / 680 kg loads
- Lifting heights from 15 - 25 ft / 4.57 - 7.62 m
- Dual-winch system for load and mast control
- Variable 4-speed winch enhances precision
- 8" rugged casters enable horizontal mobility
- Single-operator design saves manpower
- Breaks down quickly for portability
- Durable, jobsite-tested construction
- Powder-coated and galvanized options available
- Compatible with Tee Head extensions for added versatility

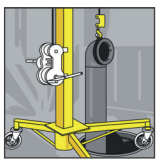



The mast and base sections detach quickly for easy transport and storage.

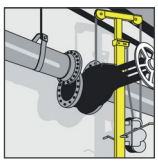
## The Roust-A-Bout™ handles the toughest jobs:



The Roust-A-Bout™ lift operates in narrow areas that are inaccessible to other lifts



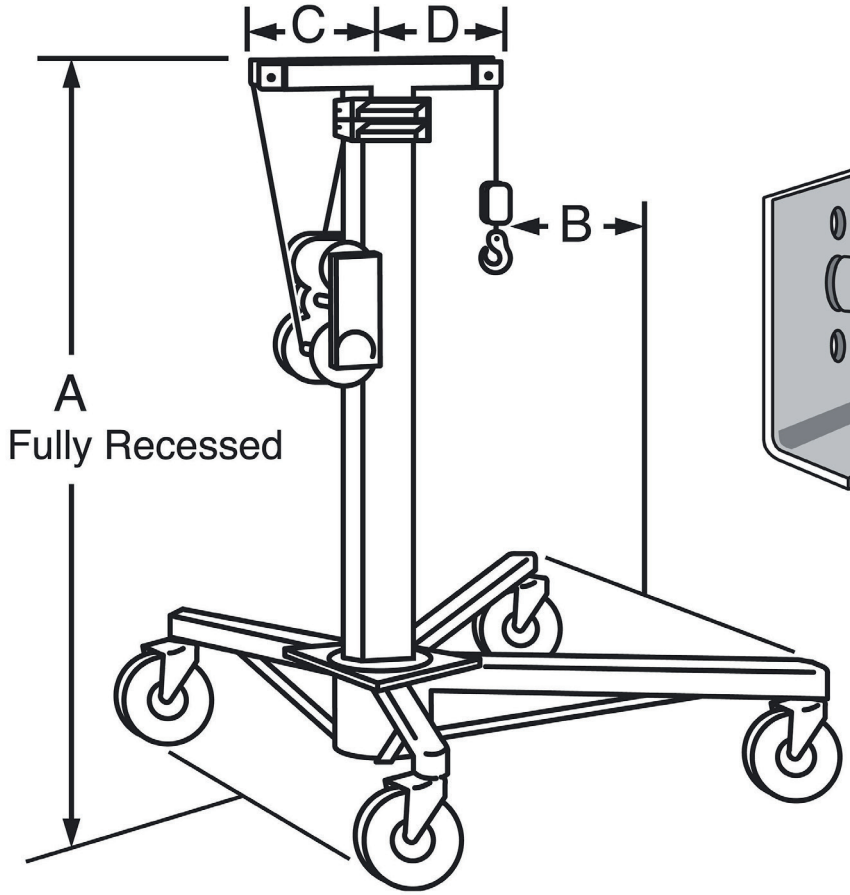
Loads can be lowered below ground level thanks to the unique design of the Roust-A-Bout™.

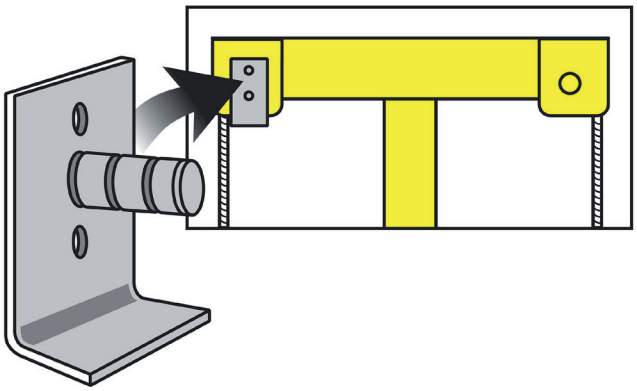


A single person can position objects weighing 1,500 lbs / 680 kg with infinite precision… even up to a height of 25 feet (7.5 m)!

## ROUST-A-BOUT™ SPECIFICATIONS:

| PART NO. | DESCRIPTION | WEIGHT | | A | | B | | C/D | | BASE | | MAXIMUM HEIGHT | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | LB | KG | INCHES | MM | INCHES | MM | INCHES | MM | INCHES | CM | FT | METERS |
| 780300 | Roust-A-Bout™ R-100 with 15 ft / 180" / 4,572 mm height | 330 | 150 | 79 | 2,000 | 20 | 500 | 12 | 300 | 32 x 40 | 80 x 100 | 15 ft 2½" | 4.6 m |
| 780301 | Roust-A-Bou™t R-150 with 15 ft / 180" / 4,572 mm height | 336 | 152 | 79 | 2,000 | 20 | 500 | 12 | 300 | 40 x 40 | 100 x 100 | 15 ft 2½" | 4.6 m |
| 780302 | Roust-A-Bout™ R-180 with 18 ft / 216" / 5,486.4 mm height | 403 | 183 | 126 | 3,200 | 25 | 630 | 14.5 | 360 | 50 x 50 | 125 x 125 | 17 ft 11⅝" | 5.5 m |
| 780303 | Roust-A-Bout™ R-250 with 25 ft / 300" / 7,620 mm height | 493 | 224 | 119 | 3,020 | 30 | 750 | 17.5 | 440 | 60 x 60 | 150 x 150 | 25 ft ⅜" | 7.6 m |

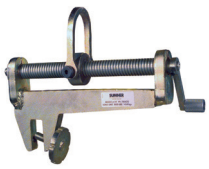


The load pulley safety pin (Part No 780192) provides overload protection.

Each Roust-A-Bout comes with a spare for quick on-site replacement.

| PART NO | 780420 |
|---|---|
| **DESCRIPTION:** Adjust-A-Fit™ | |



| PART NO | 780425 |
|---|---|
| **DESCRIPTION:** Adjust-A-Flange™ | |



FIT-UP PRO
By Mathey Dearman

When used in combination with FIT-UP PRO's Adjust-A-Fit™ (Part No 780420), and the FIT-UP PRO's Adjust-A-Flange (Part No 780425) the Roust-A-Bout™ Lift can handle irregular objects to position them easily in place.

## OPERATIONAL DIMENSIONS

| MODEL | PART NO. | DESCRIPTION | FOOTPRINT | LIFTING HEIGHT | | LOAD CAPACITY | |
|---|---|---|---|---|---|---|---|
| R-100 | 780300 | R-100 Roust-A-Bout™ | 32 x 40" / 813 × 1,016 mm | 15 ft | 4.57 m | 1,500 lbs | 680 kg |
| R-150 | 780301 | R-150 Roust-A-Bout™ | 40 x 40" / 1,016 × 1,016 mm | 15 ft | 4.57 m | 1,500 lbs | 680 kg |
| R-180 | 780302 | R-180 Roust-A-Bout™ | 50 x 50" / 1,270 × 1,270 mm | 18 ft | 5.49 m | 1,500 lbs | 680 kg |
| R-250 | 780303 | R-250 Roust-A-Bout™ | 60 x 60" / 1,524 × 1,524 mm | 25 ft | 7.62 m | 1,500 lbs | 680 kg |
| R-100G | 780195 | R-100G Roust-A-Bout™- Galvanized | 32 x 40" / 813 × 1,016 mm | 15 ft | 4.57 m | 1,500 lbs | 680 kg |
| R-150G | 780194 | R-150G Roust-A-Bout™- Galvanized | 40 x 40" / 1,016 × 1,016 mm | 15 ft | 4.57 m | 1,500 lbs | 680 kg |
| R-180G | 780197 | R-180G Roust-A-Bout™- Galvanized | 50 x 50" / 1,270 × 1,270 mm | 18 ft | 5.49 m | 1,500 lbs | 680 kg |
| R-250G | 780196 | R-250G Roust-A-Bout™- Galvanized | 60 x 60" / 1,524 × 1,524 mm | 25 ft | 7.62 m | 1,500 lbs | 680 kg |

## OPERATIONAL DIMENSIONS - ROUST-A-BOUT™ ACCESSORIES

| OPTIONAL ROUST-A-BOUT™ ACCESSORIES | | | | | | |
|---|---|---|---|---|---|---|
| THE100/150 | 781060 | R/Z-100/Z-150 Tee Head Extension | n/a | n/a | 1,000 lbs | 450 kg |
| THE180/200 | 781061 | R/Z-180/Z-200 Tee Head Extension | n/a | n/a | 1,000 lbs | 450 kg |
| THE250 | 781062 | R/Z-250 Tee Head Extension | n/a | n/a | 1,000 lbs | 450 kg |

## SHIPPING DIMENSIONS - ROUST-A-BOUT™

| MODEL | PART NO. | DESCRIPTION | PALLET / CRATE | SHIPPING WEIGHT | | SHIPPING DIMENSIONS | |
|---|---|---|---|---|---|---|---|
| R-100 | 780300 | R-100 Roust-A-Bout™ - MAST | Crate | 460 lbs | 208 kg | 84 x 24 x 24" | 2,134 × 610 × 610 mm |
| | | R-100 Roust-A-Bout™ - BASE | Pallet | 84 lbs | 38 kg | 42 x 34 x 17" | 1,067 × 864 × 432 mm |
| R-150 | 780301 | R-150 Roust-A-Bout™ - MAST | Crate | 460 lbs | 208 kg | 84 x 24 x 24" | 2,134 × 610 × 610 mm |
| | | R-150 Roust-A-Bout™ - Base | Pallet | 100 lbs | 45 kg | 43 x 43 x 17" | 1,092 × 1092 × 432 mm |
| R-180 | 780302 | R-180 Roust-A-Bout™ - MAST | Crate | 556 lbs | 252 kg | 124 x 24 x 24" | 3,150 × 610 × 610 mm |
| | | R-180 Roust-A-Bout™ - BASE | Pallet | 125 lbs | 57 kg | 46 x 48 x 17" | 1,168 × 1,219 × 432 mm |
| R-250 | 780303 | R-250 Roust-A-Bout™ - MAST | Crate | 640 lbs | 290 kg | 124 x 24 x 24" | 3,150 × 610 × 610 mm |
| | | R-250 Roust-A-Bout™ - BASE | Pallet | 183 lbs | 83 kg | 69 x 65 x 16" | 1,753 × 1,651 × 406 mm |

## SHIPPING DIMENSIONS - ROUST-A-BOUT™ GALVANISED

| MODEL | PART NO. | DESCRIPTION | PALLET / CRATE | SHIPPING WEIGHT | | SHIPPING DIMENSIONS | |
|---|---|---|---|---|---|---|---|
| R-100G | 780195 | R-100G Roust-A-Bout™- Galvanized - MAST | Crate | 460 lbs | 208 kg | 84 x 24 x 24" | 2,134 × 610 × 610 mm |
| | | R-100G Roust-A-Bout™- Galvanized - BASE | Pallet | 84 lbs | 38 kg | 42 x 34 x 17" | 1,067 × 864 × 432 mm |
| R-150G | 780194 | R-150G Roust-A-Bout™- Galvanized - MAST | Crate | 460 lbs | 208 kg | 84 x 24 x 24" | 2,134 × 610 × 610 mm |
| | | R-150G Roust-A-Bout™- Galvanized - Base | Pallet | 100 lbs | 45 kg | 43 x 43 x 17" | 1,092 × 1092 × 432 mm |
| R-180G | 780197 | R-180G Roust-A-Bout™- Galvanized - MAST | Crate | 556 lbs | 252 kg | 124 x 24 x 24" | 3,150 × 610 × 610 mm |
| | | R-180G Roust-A-Bout™- Galvanized - BASE | Pallet | 125 lbs | 57 kg | 46 x 48 x 17" | 1,168 × 1,219 × 432 mm |
| R-250G | 780196 | R-250G Roust-A-Bout™- Galvanized - MAST | Crate | 640 lbs | 290 kg | 124 x 24 x 24" | 3,150 × 610 × 610 mm |
| | | R-250G Roust-A-Bout™- Galvanized - BASE | Pallet | 183 lbs | 83 kg | 69 x 65 x 16" | 1,753 × 1,651 × 406 mm |

## SHIPPING DIMENSIONS - ROUST-A-BOUT™ ACCESSORIES

| OPTIONAL ROUST-A-BOUT™ ACCESSORIES | | | | | | | |
|---|---|---|---|---|---|---|---|
| THE100/150 | 781060 | R/Z-100/Z-150 Tee Head Extension | n/a | n/a | n/a | n/a | n/a |
| THE180/200 | 781061 | R/Z-180/Z-200 Tee Head Extension | n/a | n/a | n/a | n/a | n/a |
| THE250 | 781062 | R/Z-250 Tee Head Extension | n/a | n/a | n/a | n/a | n/a |



## GLOBAL LEADER IN SPECIALIZED MACHINING, WELDING AND FABRICATION EQUIPMENT

SFE

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