GH5T GANTRY SYSTEM

SUMNER MATERIAL LIFTS

AN SFE GROUP BRAND

PRODUCT BROCHURE

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INTRODUCING THE S.F.E. GROUP

The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and SUMNER (USA, 2025).

The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.

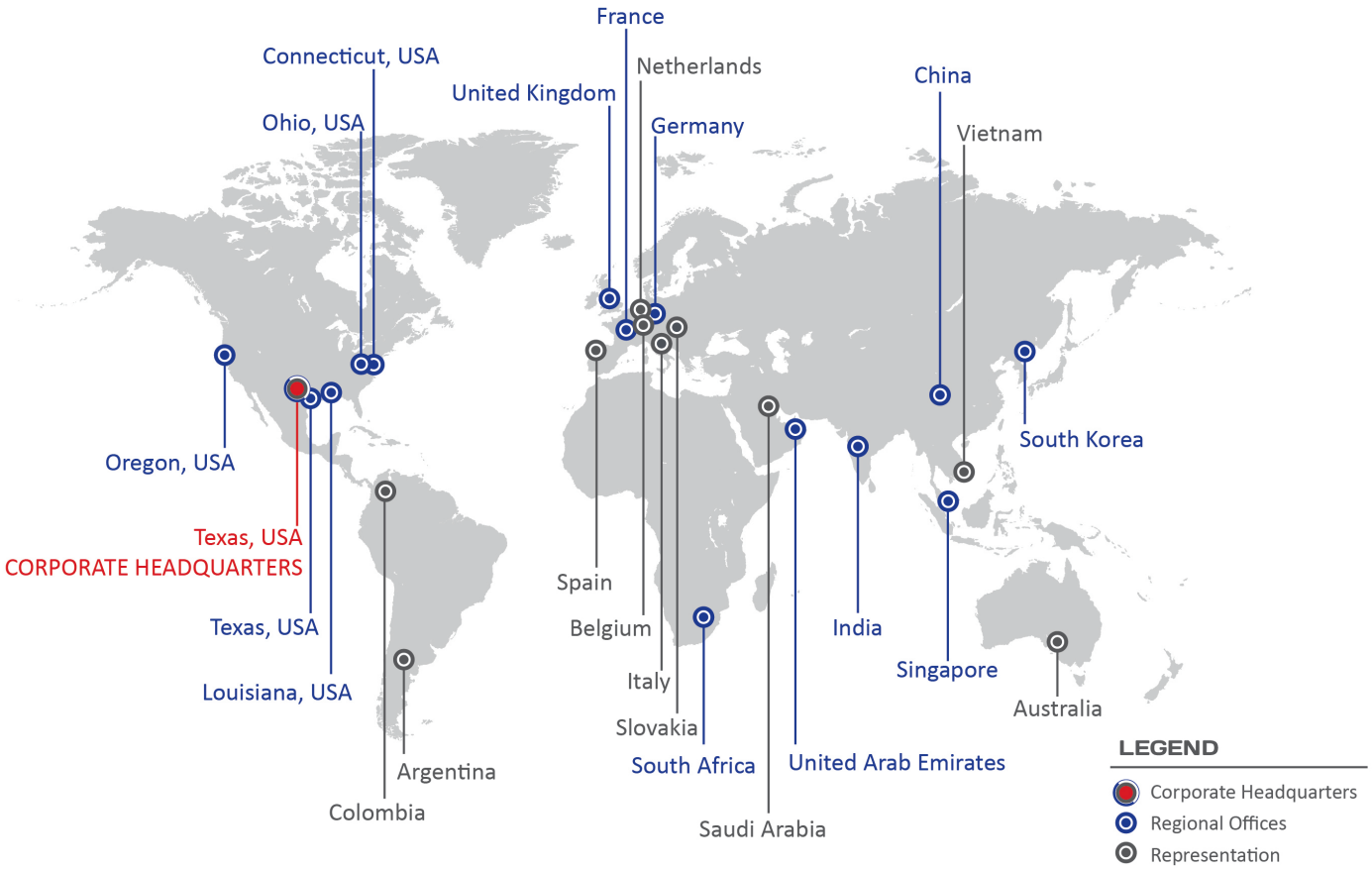
Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.

With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.

S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.

Contact Americas: sales@sfe-brands.com
Contact International: sales-int@sfe-brands.com

S.F.E. GROUP GLOBAL PRESENCE



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INTRODUCING SUMNER MATERIAL LIFTS

SUMNER Material Lifts is a world leading brand in the material handling and construction industries, renowned for its innovative, durable, and user-friendly solutions. Founded in 1965 and now a part of the Specialized Fabrication Equipment Group (in short S.F.E. Group), **SUMNER Material Lifts** has built a global reputation for providing high-quality lifting equipment. Designed with safety and efficiency in mind, **SUMNER Material Lifts** products are widely used by professionals in mechanical contracting, plumbing, HVAC, welding, and electrical installation.

SUMNER Material Lifts' product line includes a broad range of lifting tools such as material lifts, duct lifts, Roust-A-Bouts, gantries, and heavy-duty hoists, all engineered to meet the demanding requirements of job sites around the world. All equipment is known for ease of use, robust construction, and industry-leading safety features, making it the preferred choice for both large-scale industrial projects and everyday construction needs.

With a long tradition of quality, reliability and value and a strong commitment to innovation and customer satisfaction, **SUMNER Material Lifts** continues to set the standard in lifting and material handling solutions.

In conjunction with all other S.F.E. Group portfolio's brands, **SUMNER Material Lifts** continues to lead the way in lifting and fabrication solutions, delivering tools that elevate the operator's standard of work.

SUMNER Material Lifts products are always nearby available within the S.F.E. Group global network and can be consulted on the dedicated website: www.SUMNER.com

INDUSTRIES SERVED

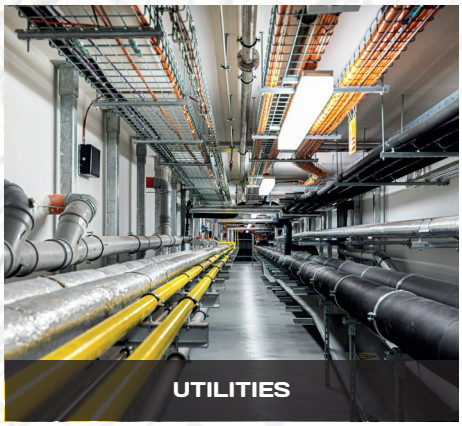












OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH

B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO · SUMNER MATERIAL LIFTS

Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.

GH5T GANTRY SYSTEM

When your lifting demands reach the extreme, the SUMNER Material Lifts GH5T Gantry System delivers unmatched strength and portability. Designed to carry loads of up to 5 metric tons (11,000 lbs / 4,990 kg), this gantry system is purpose-built for lifting large, dense materials safely and efficiently. It is perfectly suited for use in factories, shipyards, power plants, and other heavy industrial operations where strength cannot be compromised.

Despite its formidable load capacity, the GH5T remains surprisingly portable thanks to its aluminum A-frame legs and cross beam. The system includes 8" locking casters and arrives in a 3-piece format for easy setup, transport, and breakdown. This lightweight design allows for manual movement by just two people and eliminates the need for bulky lifting equipment to set up the gantry itself.

Adjustable in both height and span, the GH5T enables operators to fine-tune its configuration for the most efficient lifting geometry. The heavy-duty construction ensures stability even when supporting maximum loads, and its intuitive setup process avoids the need for specialized tools. With safety, speed, and scalability built into every part, this gantry system is a trusted workhorse for professionals handling critical loads.



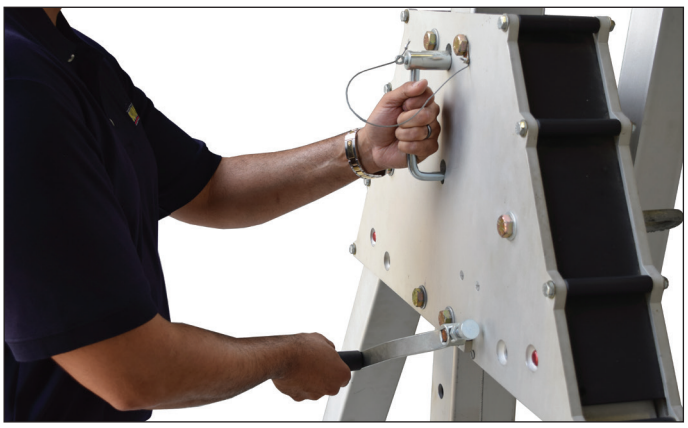
SPECIFICATIONS

- Rated for 5 metric tons (11,000 lbs / 4,990 kg)
- High-strength aluminum frame and beam for reduced weight
- Three-piece modular build supports quick relocation
- 8" lockable casters provide ground mobility
- Adjustable span and height for custom load setups
- Simple, two-person assembly without tools
- Low-maintenance corrosion-resistant structure
- Compatible with SUMNER Material Lifts trolleys and hoists
- Designed for large-scale, industrial lifting tasks
- Reinforced hardware for maximum load security

PART NO.	DESCRIPTION	MODEL	LIFTING HEIGHT LOAD CAPACITY			SHIPPING WEIGHTS & DIMENSIONS
785807	Gantry GH-5T 10 ft / 3 m	GH2T-15x15	5 ton	11,000 lbs	4,990 kg	**5 Ton Gantry A-Frames** Pallet weight: 977 lbs / 443.08 kg Pallet dimensions: 154 x 16 x 44" / 3,912 x 406 x 1,118 mm **Gantry Beam - 10'** Crate weight: 129 lbs / 58.51 kg Crate dimensions: 138 x 16 x 5" / 3,505 x 406 x 127 mm **Gantry Beam - 12'** Crate weight: 174 lbs / 78.93 kg Crate dimensions: 164 x 16 x 5" / 4,166 x 406 x 127 mm **Gantry Beam 15'** Crate weight: 220 lbs / 99.79 kg Crate dimensions: 198 x 16 x 5" / 5,029 x 406 x 127 mm
785806	Gantry GH-5T 13 ft / 4 m	GH2T-12x12	5 ton	11,000 lbs	4,990 kg	
785805	Gantry GH-5T 16 ft / 5 m	GH2T-10x10	5 ton	11,000 lbs	4,990 kg	

OPTIONAL GH3/4T GANTRY ACCESSORIES									
785895	GH5T trolley assembly	GH5TROL	n/a	n/a	n/a	n/a	n/a	n/a	n/a

Product Features: GH 5T



Built-in mast winch easily lowers the beam.
Mast locking pins secure the mast without using screws.



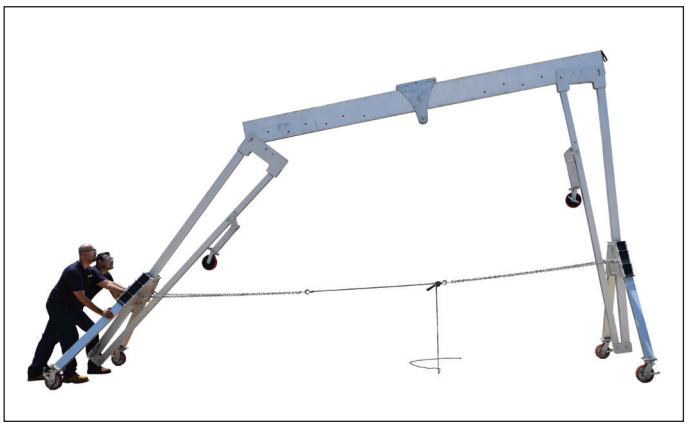
The mast's third folding leg makes moving
the A-frame very easy.



The GH5T comes with a chain and ratchet
to secure the A-frame legs.



Operate the ratchet on the first A-frame
to secure the beam with a pin.



Operate the ratchet on the second A-frame
until it can be pushed into place.

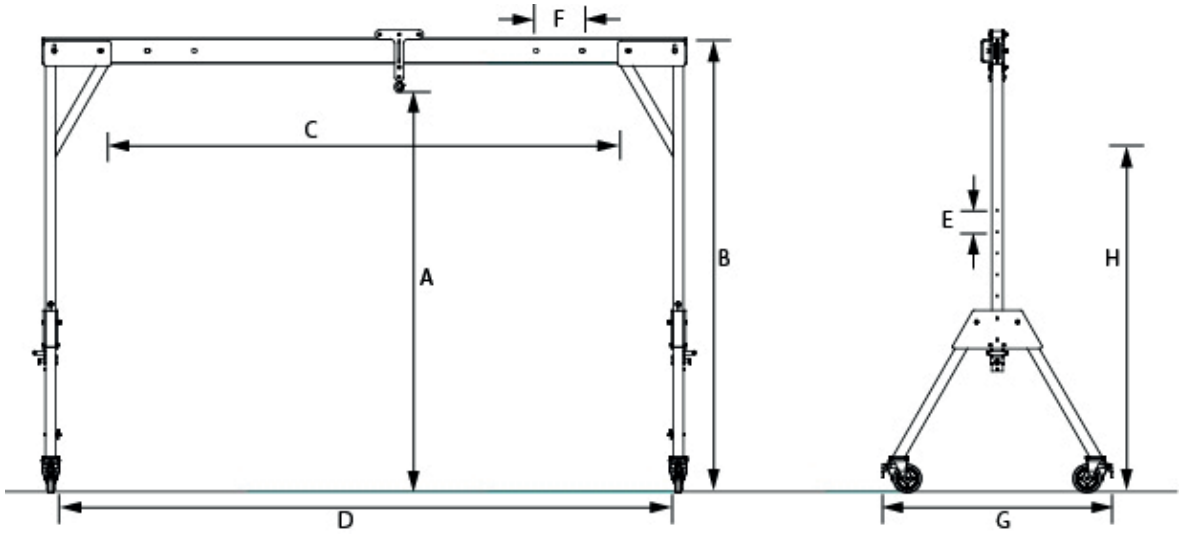
- 3 Fully aluminum construction
- 5 metric tons / 11,000 lbs capacity
- Push-button on A-frame leg to lock or release
- Built-in mast winch
- Swivel wheel with tire and swivel lock



The chain hoist is not included.

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Gantry Lift Dimensions



			A	B	C	D	E	F	G	H
MODEL	PART NO.	DESCRIPTION	MAX./MIN. HEIGHT TO LIFTING RING	MAX. HEIGHT TO TOP OF TROLLEY	MAXIMUM UNDERSIDE CLEARANCE	WHEEL SPACING	HEIGHT ADJUSTMENT	SPAN ADJUSTMENT	MAX. WIDTH OF A-FRAME	MAX. HEIGHT OF A-FRAME
GH3/4T	785301	GH3/4T-15 (15 ft beam / 8")	116" / 294.6 cm	128.75" / 327.0 cm	154" / 391.2 cm	172" / 436.9 cm	6" / 15.2 cm	9" / 22 cm	60.625" / 154 cm	100" / 54 cm
GH3/4T	785303	GH3/4T-12 (12 ft beam / 8")			118" / 299.7 cm	136" / 345.4 cm				
GH3/4T	785305	GH3/4T-10 (10 ft beam / 8")	86" / 218.4 cm		112" / 238.8 cm	112" / 284.5 cm				
GH3/4T	785300	GH3/4T-15 (15 ft beam / 10")	118" / 299.7 cm	130.5" / 331.5 cm	154" / 391.2 cm	167.5" / 425.5 cm				
GH3/4T	785302	GH3/4T-12 (12 ft beam / 10")			118" / 299.7 cm	131.5" / 334.0 cm				
GH3/4T	785304	GH3/4T-10 (10 ft beam / 10")	88" / 223.5 cm		94" / 238.8 cm	107.5" / 273.1 cm				
GH3/4T	785306	GH3/4T-10 (8 ft beam / 10")			70" / 177.8 cm	83.5" / 212.1 cm				
GH2T	785100	GH2T-15 (15 ft beam / 10")	114" / 289.6 cm	128.5" / 326.4 cm	142" / 360.7 cm	181" / 459.7 cm	6" / 15.2 cm	13" / 33 cm	60.625" / 54 cm	100" / 254 cm
GH2T	785101	GH2T-12 (12 ft beam / 10")			106" / 269.2 cm	144" / 365.8 cm				
GH2T	785102	GH2T-10 (10 ft beam / 10")	84" / 213.4 cm		82" / 208.3 cm	120"/ 304.8 cm				
GH2T	785103	GH2T-10 (8 ft beam / 10")			58" / 147.3 cm	96" / 243.8 cm				
GH5T	785805	GH5T (15 ft beam)	168.5" / 427.99 cm	185" / 469.9 cm	132" / 335.28 cm	172" / 436.88 cm	6" / 15.2 cm	19" / 48.26 cm	75" / 190.5 cm	184" / 75.9 cm
GH5T	785806	GH5T (12 ft beam)	132.5" / 336.55 cm		96" / 243.84 cm	144" / 365.76 cm				







PART NO.	DESCRIPTION	WEIGHT		BEAM PART NO	BEAM MODEL	WEIGHT	
		LBS	KG			LBS	KG
785301	GH3/4T-15 (15 ft beam / 8")	270.0	122.5	785320	15 ft	68.5	31.0
785303	GH3/4T-12 (12 ft beam / 8")	258.0	117.0	785321	12 ft	55.0	24.9
785305	GH3/4T-10 (10 ft beam / 8")	250.0	113.4	785322	10 ft	46.0	20.8
785300	GH3/4T-15 (15 ft beam / 10")	242.0	109.8	785323	8 ft	37.0	16.7
785302	GH3/4T-12 (12 ft beam / 10")	274.0	124.3	785320	15 ft	68.5	31.0
785304	GH3/4T-10 (10 ft beam / 10")	262.0	118.85	785321	12 ft	55.0	24.9
785306	GH3/4T-10 (8 ft beam / 10")	254.0	115.2	785322	10 ft	46.0	20.8
785100	GH2T-15 (15 ft beam / 10")	246.0	111.6	785323	8 ft	37.0	16.7
785101	GH2T-12 (12 ft beam / 10")	323.0	146.5	785150	15 ft	82.0	37.1
785102	GH2T-10 (10 ft beam / 10")	307.0	139.2	785151	12 ft	65.6	29.7
785103	GH2T-10 (8 ft beam / 10")	296.0	134.2	785152	10 ft	54.7	24.8
785805	GH5T (15 ft beam)	689.0	312.5	785815	15 ft	125.0	57.0
785806	GH5T (12 ft beam)	664.0	301.2	78516	12 ft	100.0	45.0

The 15-foot beam has two adjustment positions.
The 12-foot and 10-foot beams (3.6 m and 3 m) have one adjustment position.
The 8-foot beam (2.4 m) has no adjustment positions.
The GH5T has no adjustment positions.





All-aluminum gantries



- Lightweight
- Extremely portable
- Minimal parts
- Quick height adjustment
- Quick assembly & disassembly
- Adjustable spacing
- Anodized finish
- No pinch points

5 tons
5 metric tons
11,000 lbs

2 tons
2 metric tons
4,400 lbs

¾ tons
¾ metric tons
1,650 lbs

The chain hoist is not included.

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