PRO ADJUST-A-ROLL™

B&B SUMNER

AN SFE GROUP BRAND

PRODUCT BROCHURE

www.BBSUMNER.com

INTRODUCING THE S.F.E. GROUP

*The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and Sumner (USA, 2025).*

*The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.*

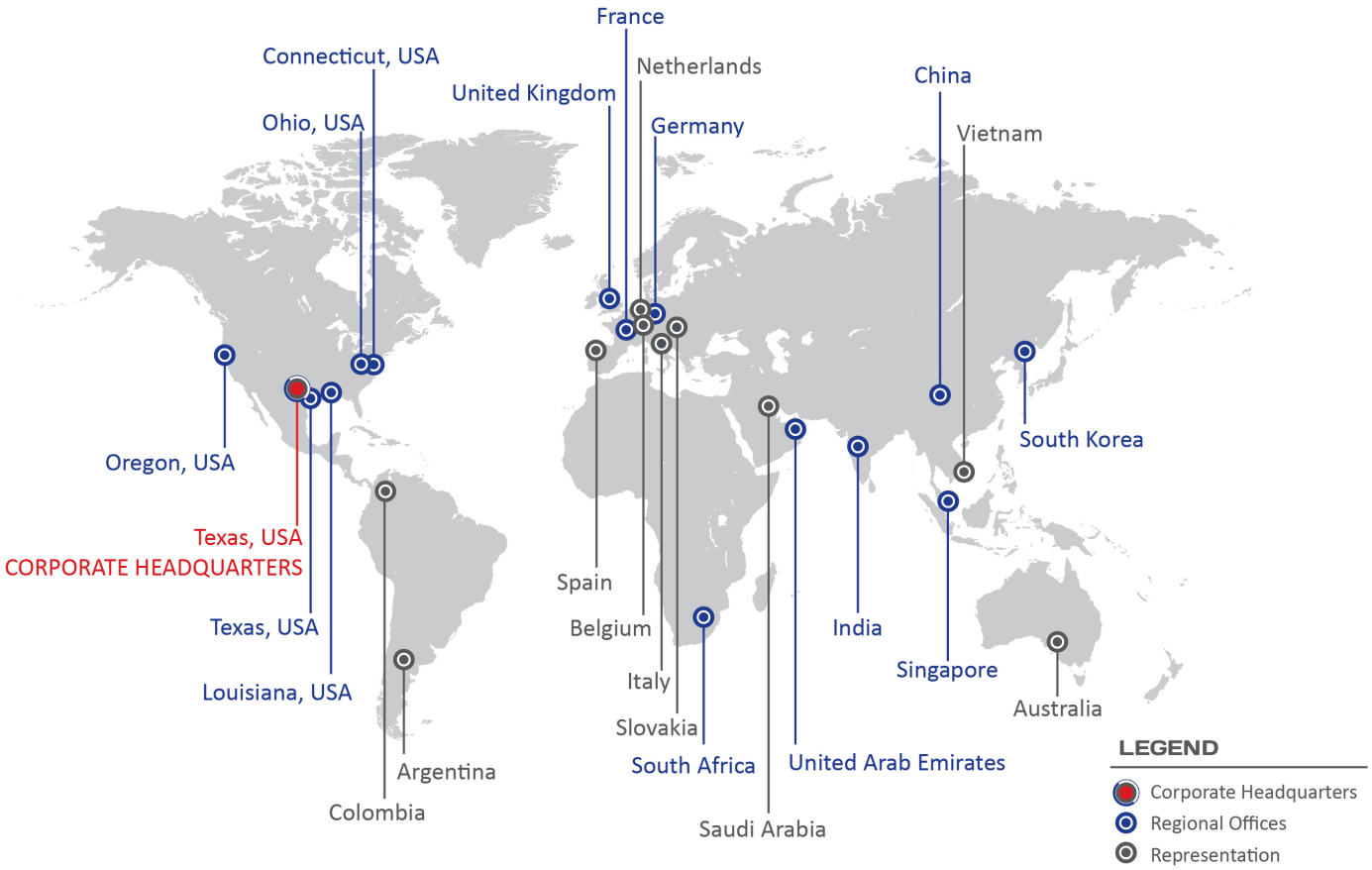
*Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.*

*With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.*

S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.

Contact Americas: sales@sfe-brands.com
Contact International: sales-int@sfe-brands.com

S.F.E. GROUP GLOBAL PRESENCE



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INTRODUCING B&B SUMNER

B&B SUMNER *is the newly created global leading brand within the S.F.E. Group portfolio, following the acquisition in 2025 of Sumner Manufacturing, a company with a long-standing reputation for quality and innovation in lifting, material handling, and welding tools.*

B&B SUMNER *combines the expertise, innovation, and heritage of two strong historical brands and embodies the synergy of decades of experience and industry leadership, offering a broader, more powerful portfolio of solutions to S.F.E. Group's global customer base.*

With the ***B&B SUMNER*** *brand, the S.F.E. Group not only wishes to highlight the focus on this particular product line, but also supply the growing demand and diverse applications in the industries it already serves and intertwine with other product applications within S.F.E. Group.*

As an OEM, S.F.E. Group prides itself on its innovations, ground-breaking developments, and creative designs within the ***B&B SUMNER*** *product range. The* ***B&B SUMNER*** *brand portfolio consists mainly of a comprehensive range of pipe jacks and stands, mega rollers and stands, and material handling carts. With robust engineering capabilities, a customer-oriented focus, and flexibility, the* ***B&B SUMNER*** *brand delivers out-of-the-box pipe handling and material handling equipment as well as solutions tailored to meet customers' specific project needs and to serve an ever-evolving industry.*

B&B SUMNER *products are readily available through the S.F.E. Group's global network and can be consulted on the dedicated website:* ***www.BBSUMNER.com***

INDUSTRIES SERVED

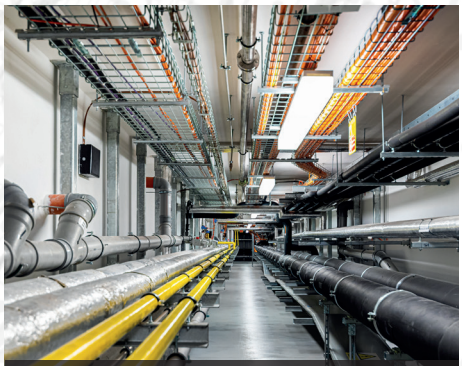

CHEMISTRY


MANUFACTURING & FABRICATION


MARITIME


OIL & GAS


POWER GENERATION


UTILITIES

OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH · B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO By Mathey Dearman · SUMNER MATERIAL LIFTS

Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.

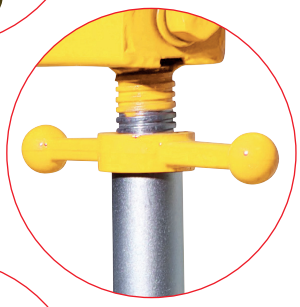
PRO ADJUST-A-ROLL™

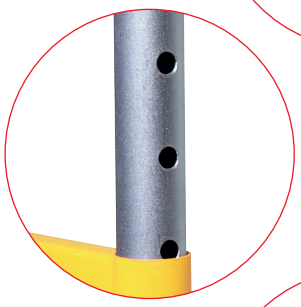
Heavy duty four leg height adjustable, pin lock pipe stands

The Pro Adjust-A-Roll™ accommodates pipes up to 48" / 1,219 mm, is height adjustable and equipped with quick change style heads.

The Pro Adjust-A-Roll™ has locking brakes on the wheels to secure the load for marking, layout or fit-up and is supplied with folding legs as standard for ease of use and transport and has an ultra safe pin locking design.

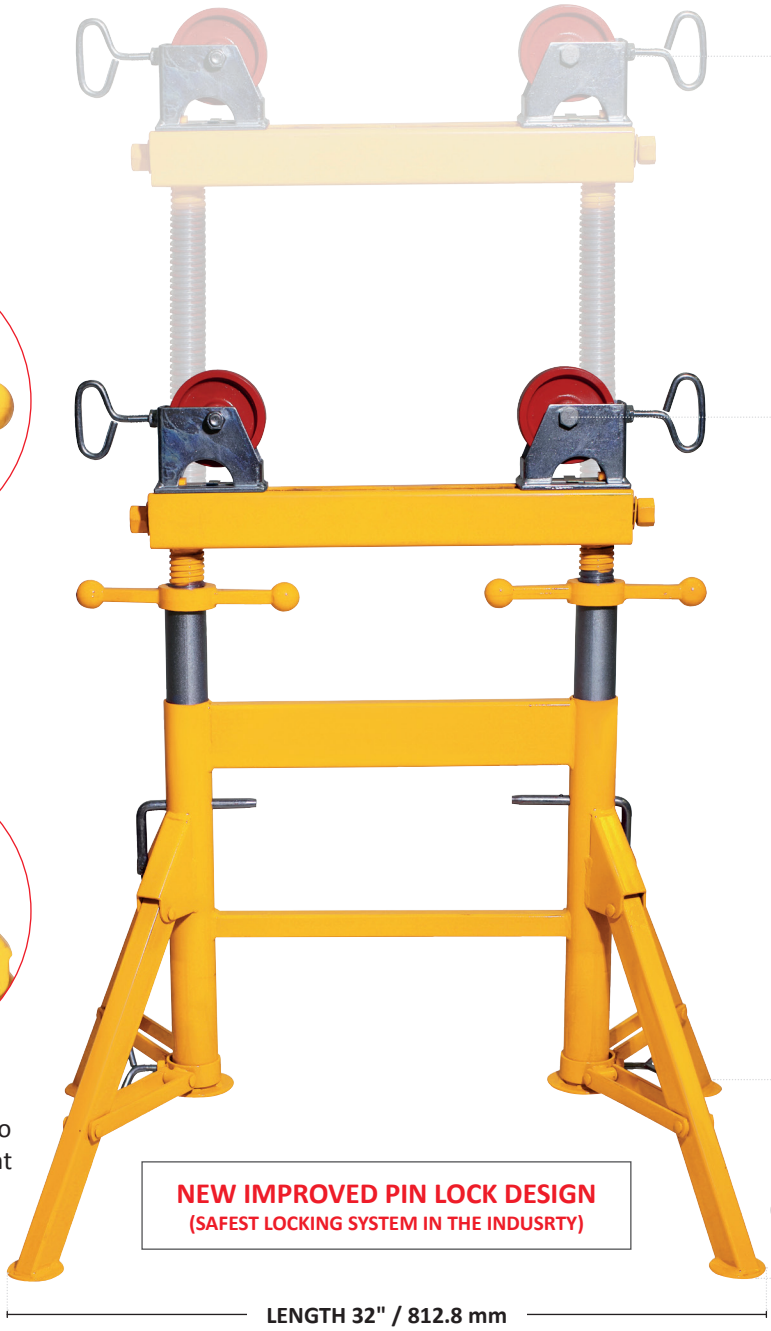








Various height holes enable the operator to fix the stand at the required working height using the safety locking pins



SPECIFICATIONS

- 75% increased load capacity (heaviest duty in the industry). 5,290 lbs / 2,400 kg load capacity (with steel wheels).
- Oversized square tube legs and braces for increased durability. 1 x 1.5" (largest in the industry).
- Folding legs for ease of transport and storage
- Self-centering head adjustment from either side
- Height adjustable 29 - 42.5" / 736.6 - 1,079.5 mm
- 2 - 48" / 50.8 - 1,219 mm pipe diameter capacity
- Quick height adjustment with additional fine thread for workpiece levelling
- 'Trued' wheels eliminate 'corkscrewing' of pipe during rotation
- Lockable wheels to hold pipe in position
- Safety pins to lock stand at working height

PRO ADJUST-A-ROLL™



The Pro Adjust-A-Roll™ utilises a fine adjustment thread. This allows precise adjustment of the working height and can compensate for uneven surfaces to ensure the pipe is level at all times.

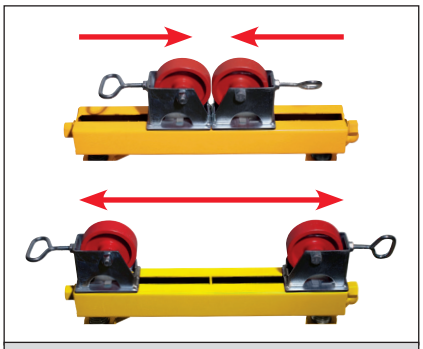
The unique safety locking pins allow the Pro Adjust-A-Roll™ to be fixed at various working heights. Final adjustment and levelling can then be made with the fine adjustment handle.

SIMPLE HEAD CHANGEOVER

The quick change style heads increase the versatility of the Pro Adjust-A-Roll™. The heads can be changed without tools in a matter of seconds to adapt to almost all applications.

Roller wheels are available in steel, stainless steel or phenolic version. Ball transfer heads are available in steel or stainless steel.

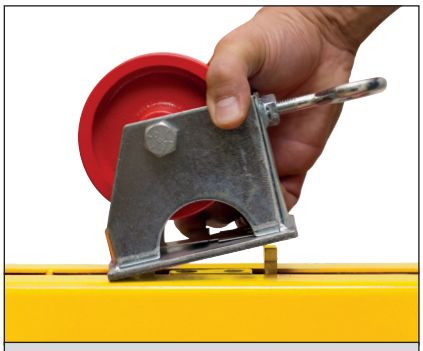
The Pro Adjust-A-roll™ is individually available or in a (high) crate of 20 pieces (Internationally) or 24 pieces (USA).



Self-centering adjustable heads for 2 - 48" / 50.8 - 1,219 mm pipe

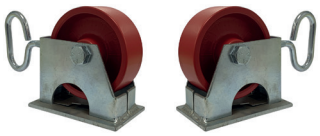


1. Lift quick release tab



2. Slide forward and remove

PART NO	4375BASE		
OLD BB PART NO 90039 OLD SUMNER PART NO 780440 **DESCRIPTION:** Pro Adjust-A-Roll (base only)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	46.30 lbs	21.00 kg
Available in a crate of 24 pieces (**PART NO 4375BASEx24**) Internationally only Available in a crate of 24 pieces (**PART NO 4375SWHx24**) USA only			

PART NO	SWH3		
OLD BB PART NO 90065 OLD SUMNER PART NO 783151 **DESCRIPTION:** Quick Change Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	SSWH3		
OLD BB PART NO 90066 OLD SUMNER PART NO 783153 **DESCRIPTION:** Quick Change Stainless Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	PWH3		
OLD BB PART NO 90067 OLD SUMNER PART NO 783152 **DESCRIPTION:** Quick Change Phenolic Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.90 lbs	2.20 kg

PART NO	BTH3		
OLD BB PART NO 90068 OLD SUMNER PART NO 783154 **DESCRIPTION:** Quick Change Stainless Steel Ball Transfer Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,200 lbs	1,450 kg	6.60 lbs	3.00 kg

PART NO	CRH3		
OLD BB PART NO n/a OLD SUMNER PART NO 783155 **DESCRIPTION:** Quick Change Conveyor Roller Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	900 kg	4.90 lbs	2.20 kg

PRO ADJUST-A-ROLL™ COMPLETE KITS



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375SWH	780441	4375	Pro Adjust-A-Roll™ with Steel Wheel Head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	5,290 lbs	2,400 kg	56 lbs	25.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375PWH	780443	4380	Pro Adjust-A-Roll™ with Phenolic Wheel Head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	1,000 lbs	450 kg	51 lbs	23.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375SSWH	780444	4390	Pro Adjust-A-Roll™ with Stainless Steel Wheel Head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	5,290 lbs	2,400 kg	56 lbs	25.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375BTH	780442	4385	Pro Adjust-A-Roll™ with Stainless Steel Ball Transfer Head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	3,200 lbs	1,450 kg	53 lbs	24.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4375CRH	780446	n/a	Hi Adjust-A-Roll™ with Conveyor Roller Head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 29"	82.8 x 609.6 x 736.6 mm	29 - 42.5"	736.6 - 1,079.5 mm	2,000 lbs	900 kg	56 lbs	25.00 kg

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GLOBAL LEADER IN SPECIALIZED MACHINING, WELDING AND FABRICATION EQUIPMENT

SPECIALIZED FABRICATION EQUIPMENT GROUP

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