MINI ADJUST-A-ROLL™

B&B SUMNER

AN SFE GROUP BRAND

PRODUCT BROCHURE

www.BBSUMNER.com

INTRODUCING THE S.F.E. GROUP

*The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and Sumner (USA, 2025).*

*The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.*

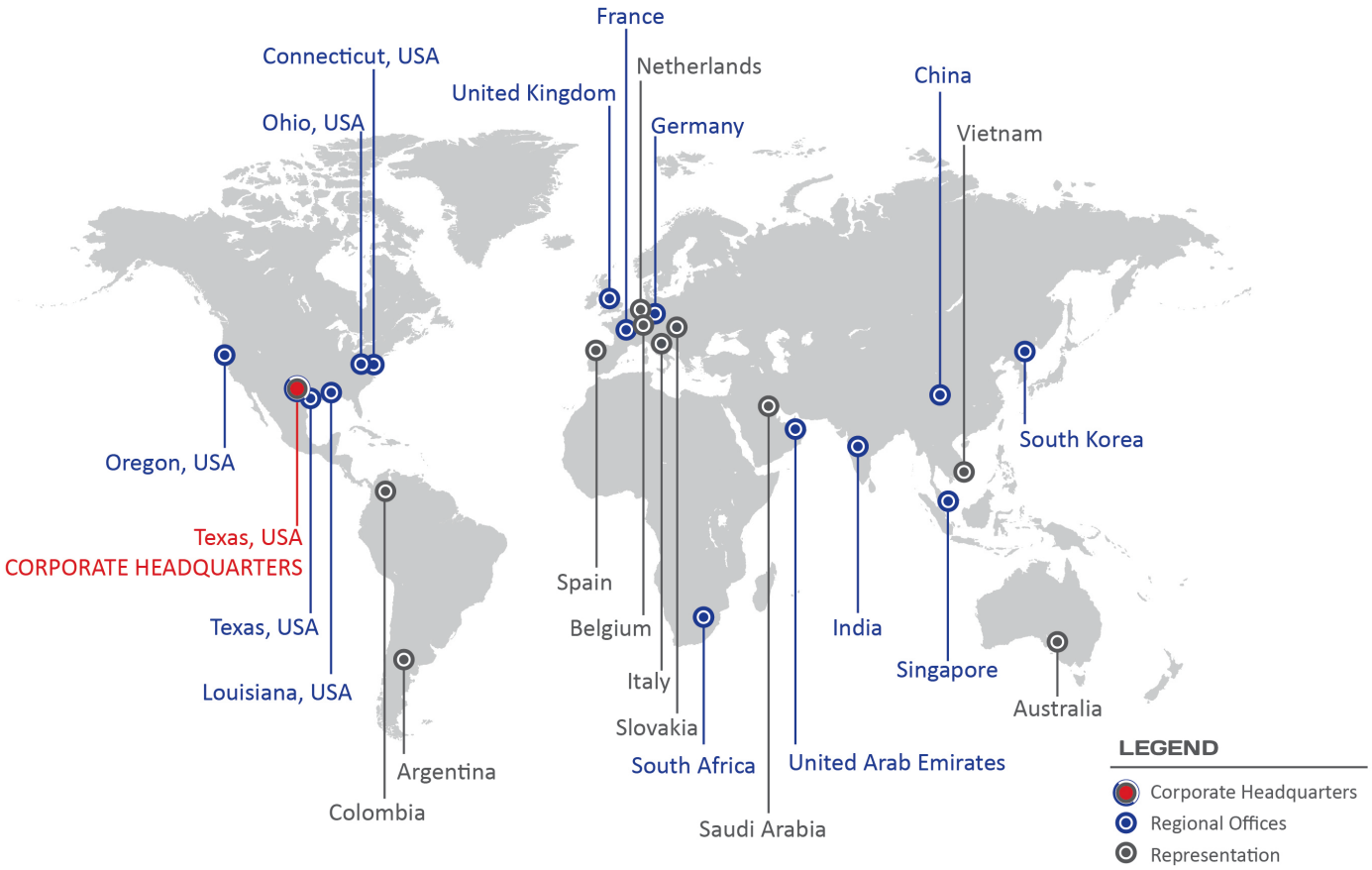
*Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.*

*With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.*

S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.

Contact Americas: sales@sfe-brands.com
Contact International: sales-int@sfe-brands.com

S.F.E. GROUP GLOBAL PRESENCE



www.BBSUMNER.com

INTRODUCING B&B SUMNER

B&B SUMNER *is the newly created global leading brand within the S.F.E. Group portfolio, following the acquisition in 2025 of Sumner Manufacturing, a company with a long-standing reputation for quality and innovation in lifting, material handling, and welding tools.*

B&B SUMNER *combines the expertise, innovation, and heritage of two strong historical brands and embodies the synergy of decades of experience and industry leadership, offering a broader, more powerful portfolio of solutions to S.F.E. Group's global customer base.*

With the ***B&B SUMNER*** *brand, the S.F.E. Group not only wishes to highlight the focus on this particular product line, but also supply the growing demand and diverse applications in the industries it already serves and intertwine with other product applications within S.F.E. Group.*

As an OEM, S.F.E. Group prides itself on its innovations, ground-breaking developments, and creative designs within the ***B&B SUMNER*** *product range. The* ***B&B SUMNER*** *brand portfolio consists mainly of a comprehensive range of pipe jacks and stands, mega rollers and stands, and material handling carts. With robust engineering capabilities, a customer-oriented focus, and flexibility, the* ***B&B SUMNER*** *brand delivers out-of-the-box pipe handling and material handling equipment as well as solutions tailored to meet customers' specific project needs and to serve an ever-evolving industry.*

B&B SUMNER *products are readily available through the S.F.E. Group's global network and can be consulted on the dedicated website:* ***www.BBSUMNER.com***

INDUSTRIES SERVED

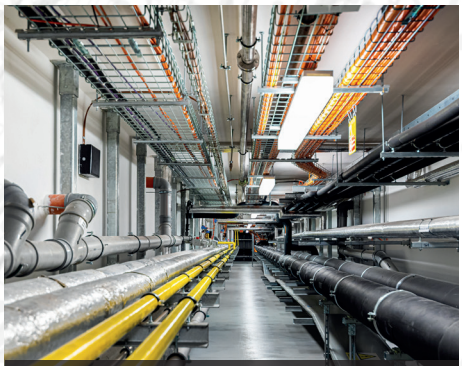

CHEMISTRY


MANUFACTURING & FABRICATION


MARITIME


OIL & GAS


POWER GENERATION


UTILITIES

OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH · B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO By Mathey Dearman · SUMNER MATERIAL LIFTS

Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.

MINI ADJUST-A-ROLL™

The B&B SUMNER Mini Adjust-A-Roll™ is a compact, high-capacity pipe roller stand engineered for pipe rotation and fabrication tasks in tight or space-limited environments. Despite its small footprint of 11 x 22" / 279 x 559 mm, the Mini-Roll™ delivers outstanding performance with a pipe capacity of 0.5 - 36" / 12 - 914 mm and supports loads up to 3,500 lbs / 1,588 kg. Its wide, four-legged base ensures stability, while the quick-change head and fine adjustment screw enable precise pipe positioning.

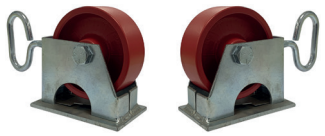
PART NO	4600SWH		
OLD BB PART NO n/a OLD SUMNER PART NO 785280 **DESCRIPTION:** Mini Adjust-A-Roll™ with Steel Wheel Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,500 lbs	1,588 kg	26 lbs	11.8 kg
SEE ADJUST-A-ROLL ACCESSORIES & PARTS FOR OPTIONS			
Available in a crate of 60 pieces (**PART NO 4600SWHx60**)			



PART NO 4600PWH

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4600SWH	785280	n/a	Mini Adjust-A-Roll™ with Steel Wheel Head	3,500 lbs	1,588 kg
4600PWH	785282	n/a	Mini Adjust-A-Roll™ with Phenolic Wheel Head	1,000 lbs	450 kg
4600SSWH	785283	n/a	Mini Adjust-A-Roll™ with Stainless Steel Wheel Head	3,500 lbs	1,588 kg
4600BTH	785281	n/a	Mini Adjust-A-Roll™ with Stainless Steel Ball Transfer Head	3,200 lbs	1,450 kg
4600CRH	785284	n/a	Mini Adjust-A-Roll™ with Conveyor Roller Head	2,000 lbs	900 kg
4600BASE	785285	n/a	Mini Adjust-A-Roll™ (base only)	n/a	n/a

ADJUST-A-ROLL ACCESSORIES & PARTS

PART NO	SWH3		
OLD BB PART NO 90065 OLD SUMNER PART NO 783151 **DESCRIPTION:** Quick Change Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	SSWH3		
OLD BB PART NO 90066 OLD SUMNER PART NO 783153 **DESCRIPTION:** Quick Change Stainless Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	PWH3		
OLD BB PART NO 90067 OLD SUMNER PART NO 783152 **DESCRIPTION:** Quick Change Phenolic Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.90 lbs	2.20 kg

PART NO	BTH3		
OLD BB PART NO 90068 OLD SUMNER PART NO 783154 **DESCRIPTION:** Quick Change Stainless Steel Ball Transfer Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,200 lbs	1,450 kg	6.60 lbs	3.00 kg

PART NO	CRH3		
OLD BB PART NO n/a OLD SUMNER PART NO 783155 **DESCRIPTION:** Quick Change Conveyor Roller Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	900 kg	4.90 lbs	2.20 kg



GLOBAL LEADER IN SPECIALIZED MACHINING, WELDING AND FABRICATION EQUIPMENT

SPECIALIZED FABRICATION EQUIPMENT GROUP

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