HI ADJUST-A-ROLL™

B&B SUMNER

AN SFE GROUP BRAND

PRODUCT BROCHURE

www.BBSUMNER.com

INTRODUCING THE S.F.E. GROUP

*The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and Sumner (USA, 2025).*

*The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.*

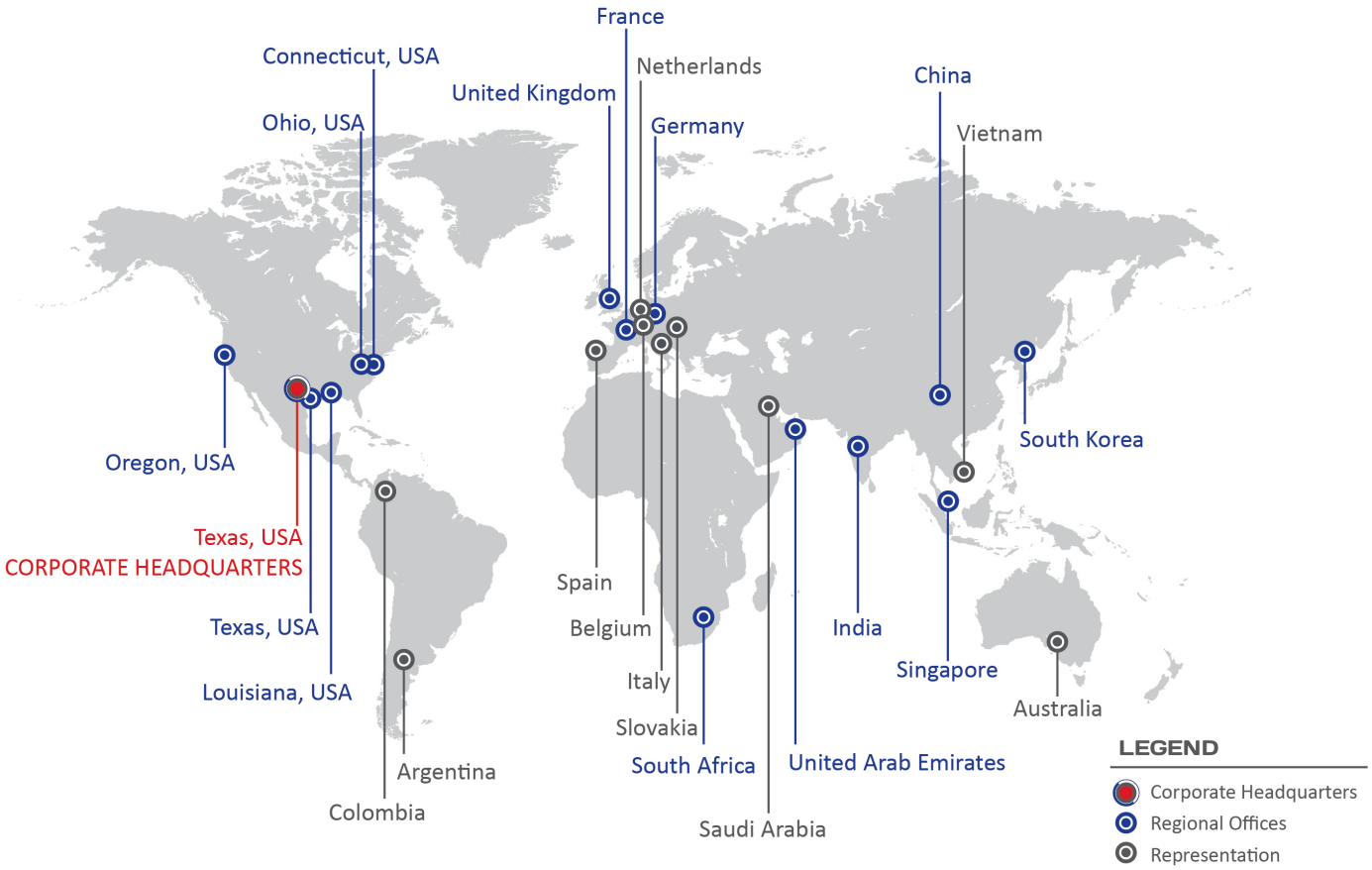
*Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.*

*With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.*

S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.

Contact Americas: sales@sfe-brands.com
Contact International: sales-int@sfe-brands.com

S.F.E. GROUP GLOBAL PRESENCE



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INTRODUCING B&B SUMNER

B&B SUMNER *is the newly created global leading brand within the S.F.E. Group portfolio, following the acquisition in 2025 of Sumner Manufacturing, a company with a long-standing reputation for quality and innovation in lifting, material handling, and welding tools.*

B&B SUMNER *combines the expertise, innovation, and heritage of two strong historical brands and embodies the synergy of decades of experience and industry leadership, offering a broader, more powerful portfolio of solutions to S.F.E. Group's global customer base.*

With the ***B&B SUMNER*** *brand, the S.F.E. Group not only wishes to highlight the focus on this particular product line, but also supply the growing demand and diverse applications in the industries it already serves and intertwine with other product applications within S.F.E. Group.*

As an OEM, S.F.E. Group prides itself on its innovations, ground-breaking developments, and creative designs within the ***B&B SUMNER*** *product range. The* ***B&B SUMNER*** *brand portfolio consists mainly of a comprehensive range of pipe jacks and stands, mega rollers and stands, and material handling carts. With robust engineering capabilities, a customer-oriented focus, and flexibility, the* ***B&B SUMNER*** *brand delivers out-of-the-box pipe handling and material handling equipment as well as solutions tailored to meet customers' specific project needs and to serve an ever-evolving industry.*

B&B SUMNER *products are readily available through the S.F.E. Group's global network and can be consulted on the dedicated website:* ***www.BBSUMNER.com***

INDUSTRIES SERVED

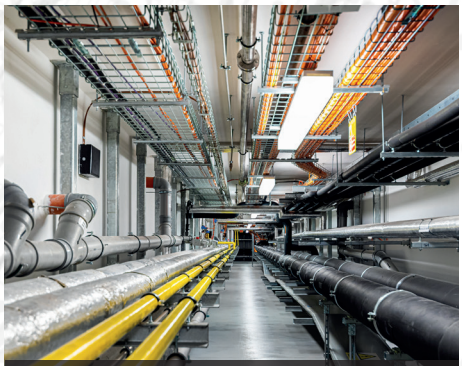

CHEMISTRY


MANUFACTURING & FABRICATION


MARITIME


OIL & GAS


POWER GENERATION


UTILITIES

OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH · B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO By Mathey Dearman · SUMNER MATERIAL LIFTS

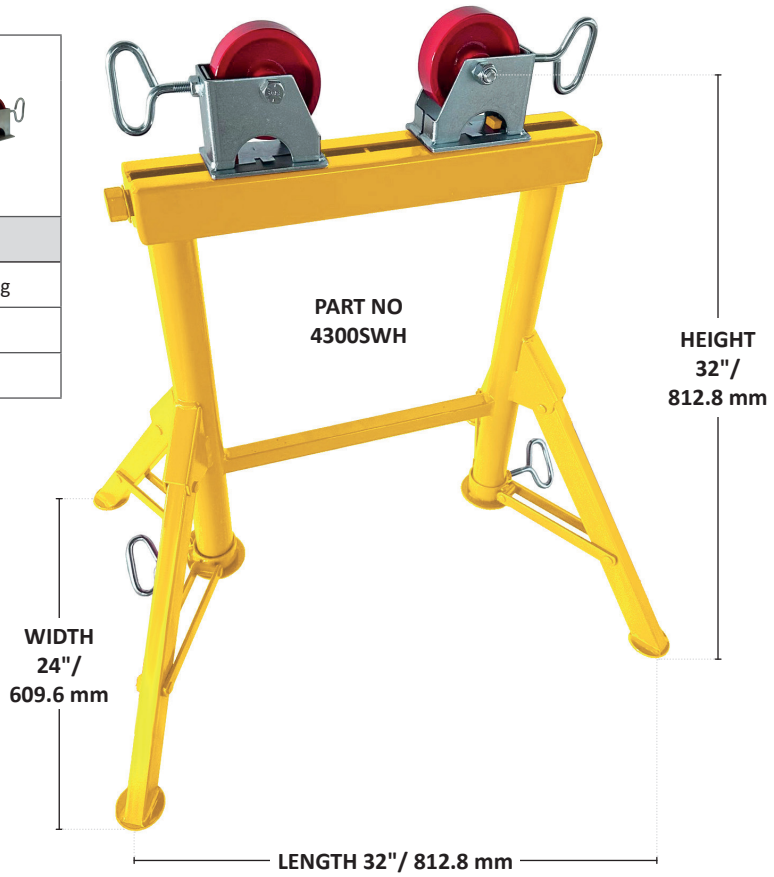
Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.

HI ADJUST-A-ROLL™

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Hi Adjust-A-Roll™ is a folding four leg pipe roller used in pipe fabrication facilities and job-sites with thousands in use. The sturdy base and adjustable wheels are a favorite with medium size pipe fabrication projects allowing a stable work platform that allows pipe rotation.

PART NO	4300SWH		
OLD BB PART NO 4300 OLD SUMNER PART NO 780365 **DESCRIPTION:** Hi Adjust-A-Roll™ with Steel Wheel Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	47 lbs	21.00 kg
SEE ADJUST-A-ROLL ACCESSORIES & PARTS FOR OPTIONS			
Available in a crate of 24 pieces (**PART NO 4300SWHx24)**			

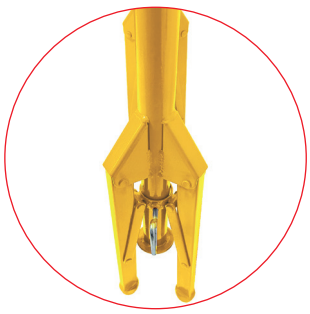


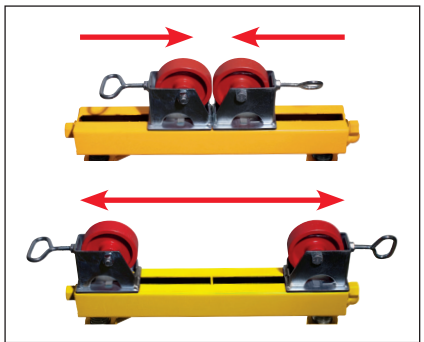
SPECIFICATIONS

- Stable 4 leg design with a 24 x 32" / 609.6 - 812.8 mm footprint.
- Removable wheel housings for ease of shipment and replacement.
- Self-centering head adjustment from either side
- T-handle brake to stop pipe rotation.
- Wheels can be easily adjusted to accommodate pipe up to 48" / 1,219 mm.
- 1.5" wide wheels to reduce instances of 'pipe travel'.
- Widest in the industry.

NEW AND INPROVED

- **110% increased load capacity (heaviest duty in the industry). 5,290 lbs / 2,400 kg load capacity (with steel wheels).**
- Oversized square tube legs and braces for increased durability. 1 x 1.5" (largest in the industry).
- Square tube bracing offers additional strength and rigidity (heaviest duty box section in the industry).
- Folding leg design for easy storage and strength.
- User friendly.
- Increased footprint for aditional stability.

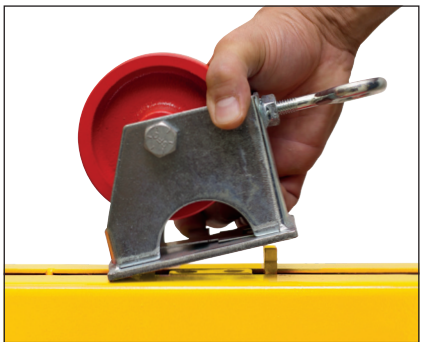




Self-centering adjustable heads for 2 - 48" / 50.8 - 1,219 mm pipe



1. Lift quick release tab



2. Slide forward and remove

HI ADJUST-A-ROLL™ COMPLETE KITS

ONLY STOCKED IN THE AMERICAS



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4300SWH	780365	4300	Hi Adjust-A-Roll™ with Steel Wheel Head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	5,290 lbs	2,400 kg	47 lbs	21.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4300PWH	780367	4305	Hi Adjust-A-Roll™ with Phenolic Wheel Head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	1,000 lbs	450 kg	43 lbs	19.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4300SSWH	780368	4315	Hi Adjust-A-Roll™ with Stainless Steel Wheel Head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	5,290 lbs	2,400 kg	47 lbs	21.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4300BTH	780366	4310	Hi Adjust-A-Roll™ with Stainless Steel Ball Transfer Head

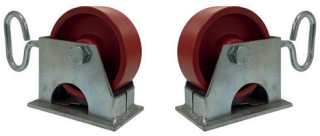
DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	3,200 lbs	1,450 kg	44 lbs	20.00 kg



NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION
4300CRH	780369	n/a	Hi Adjust-A-Roll™ with Conveyor Roller Head

DIMENSIONS (L x W x H)		ADJUSTMENT HEIGHT		LOAD CAPACITY		SHIPPING WEIGHT	
32 x 24 x 32"	812.8 x 609.6 x 812.8 mm	32"	812.8 mm	2,000 lbs	900 kg	44 lbs	20.00 kg

ADJUST-A-ROLL ACCESSORIES & PARTS

PART NO	SWH3		
OLD BB PART NO 90065 OLD SUMNER PART NO 783151 **DESCRIPTION:** Quick Change Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	SSWH3		
OLD BB PART NO 90066 OLD SUMNER PART NO 783153 **DESCRIPTION:** Quick Change Stainless Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,290 lbs	2,400 kg	6.60 lbs	3.00 kg

PART NO	PWH3		
OLD BB PART NO 90067 OLD SUMNER PART NO 783152 **DESCRIPTION:** Quick Change Phenolic Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.90 lbs	2.20 kg

PART NO	BTH3		
OLD BB PART NO 90068 OLD SUMNER PART NO 783154 **DESCRIPTION:** Quick Change Stainless Steel Ball Transfer Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,200 lbs	1,450 kg	6.60 lbs	3.00 kg

PART NO	CRH3		
OLD BB PART NO n/a OLD SUMNER PART NO 783155 **DESCRIPTION:** Quick Change Conveyor Roller Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	900 kg	4.90 lbs	2.20 kg

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