HI HEAVY DUTY PRO-JACK FIXED LEG PIPE JACK

B&B SUMNER

AN SFE GROUP BRAND

PRODUCT BROCHURE

www.BBSUMNER.com

INTRODUCING THE S.F.E. GROUP

*The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and Sumner (USA, 2025).*

*The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.*

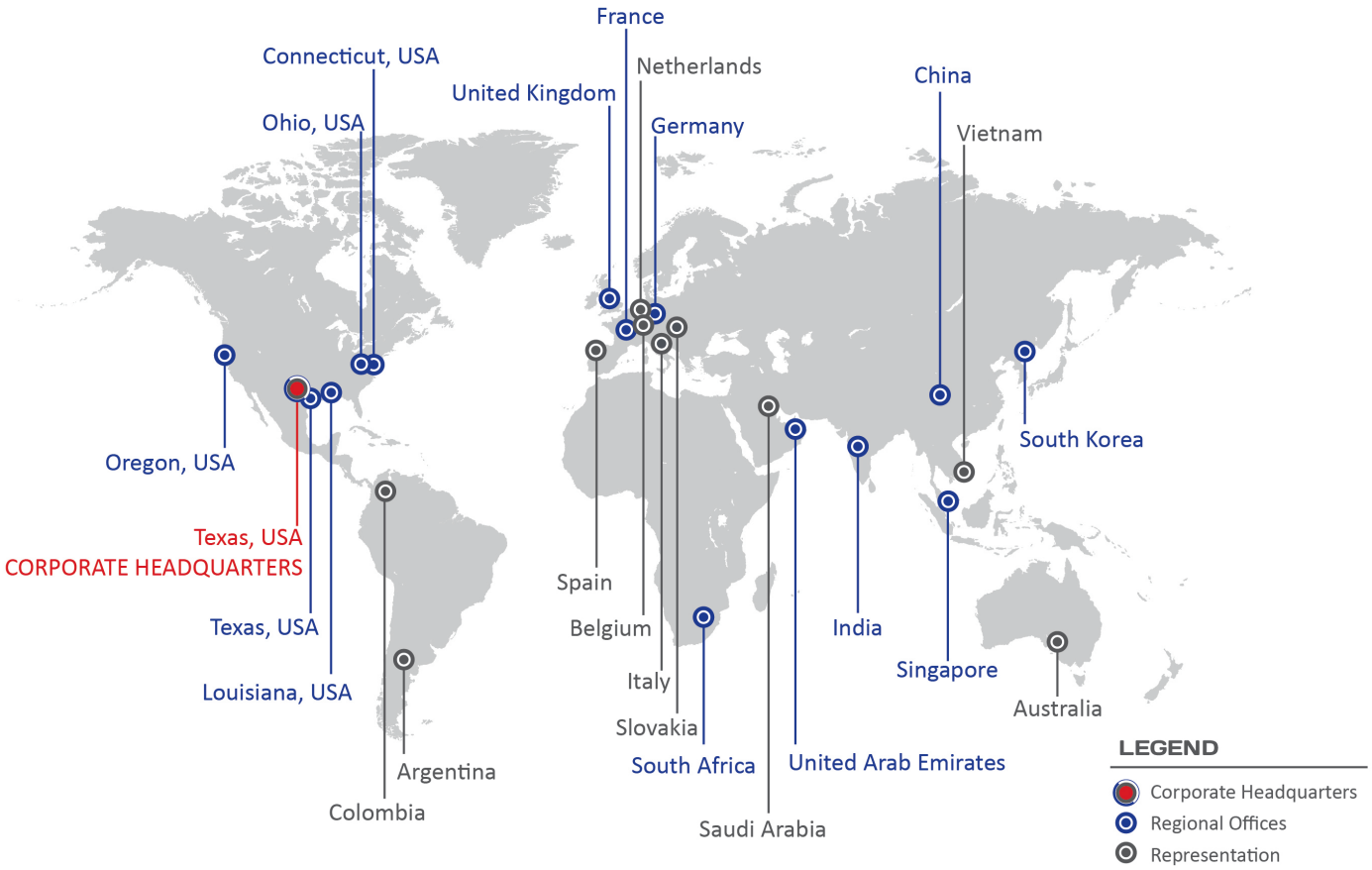
*Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.*

*With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.*

S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.

Contact Americas: sales@sfe-brands.com
Contact International: sales-int@sfe-brands.com

S.F.E. GROUP GLOBAL PRESENCE



www.BBSUMNER.com

INTRODUCING B&B SUMNER

B&B SUMNER *is the newly created global leading brand within the S.F.E. Group portfolio, following the acquisition in 2025 of Sumner Manufacturing, a company with a long-standing reputation for quality and innovation in lifting, material handling, and welding tools.*

B&B SUMNER *combines the expertise, innovation, and heritage of two strong historical brands and embodies the synergy of decades of experience and industry leadership, offering a broader, more powerful portfolio of solutions to S.F.E. Group's global customer base.*

With the ***B&B SUMNER*** *brand, the S.F.E. Group not only wishes to highlight the focus on this particular product line, but also supply the growing demand and diverse applications in the industries it already serves and intertwine with other product applications within S.F.E. Group.*

As an OEM, S.F.E. Group prides itself on its innovations, ground-breaking developments, and creative designs within the ***B&B SUMNER*** *product range. The* ***B&B SUMNER*** *brand portfolio consists mainly of a comprehensive range of pipe jacks and stands, mega rollers and stands, and material handling carts. With robust engineering capabilities, a customer-oriented focus, and flexibility, the* ***B&B SUMNER*** *brand delivers out-of-the-box pipe handling and material handling equipment as well as solutions tailored to meet customers' specific project needs and to serve an ever-evolving industry.*

B&B SUMNER *products are readily available through the S.F.E. Group's global network and can be consulted on the dedicated website:* ***www.BBSUMNER.com***

INDUSTRIES SERVED

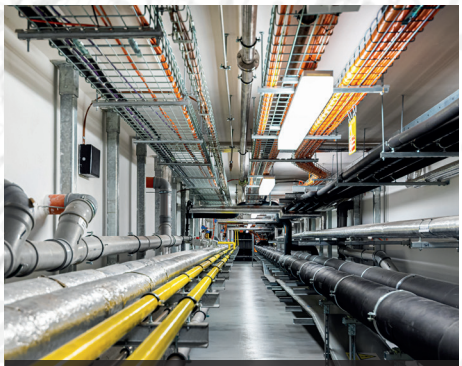

CHEMISTRY


MANUFACTURING & FABRICATION


MARITIME


OIL & GAS


POWER GENERATION


UTILITIES

OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH · B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO By Mathey Dearman · SUMNER MATERIAL LIFTS

Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.

HI HEAVY DUTY PRO-JACK FIXED LEG PIPE JACKS

The B&B SUMNER Hi Heavy Duty Pro-Jack is designed to offer durable and stable support for heavy-duty pipework in industrial and fabrication environments. This jack feature a rugged fixed-leg steel construction and accommodate significant load capacities, ensuring operational safety and efficiency. All pipe jacks and pipe stands are rated with at least a 2:1 safety ratio that is third party tested. We have made B&B SUMNER Pro-Jacks the strongest, most durable products on the market. B&B SUMNER also offers an extensive range of head options for any pipe fabrication application.

4100 - Hi Heavy Duty Pro-Jack (with V-head)



SPECIFICATIONS

- 2,500 lbs / 1,135 kg load capacity.
- Third party tested with at least a 2:1 safety ratio.
- Oversized 10" V-head for increased safety.
- Oversized square tube legs and braces for increased durability.
- 1½" (1.5") ACME rod is largest in the industry.
- Quick lock washer height adjustment for easy use.
- More head options than any other manufacturer.
- Increased width stance for better stability.
- Square tube bracing offers additional strength and rigidity.
- Safety washer can be locked on to base for increased operator safety.

PART NO	4100		
OLD BB PART NO 4100 OLD SUMNER PART NO 780375 or 780471 **DESCRIPTION:** Hi Heavy Duty Pro-Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	19.85 lbs	9.00 kg
SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS			
Available in a crate of 42 pieces (**PART NO 4100x42**)			



PIPE Ø CAPACITY: up to 12" / 300 mm

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4100	780375 or 780471	4100	Hi Heavy Duty Pro-Jack with V-head	2,500 lbs	1,135 kg
4100GVH	780326	4101	Hi Heavy Duty Pro-Jack with Gusset V-head	2,500 lbs	1,135 kg
4100SVH	n/a	4103	Hi Heavy Duty Pro-Jack with Safety V-head	2,500 lbs	1,135 kg
4100SWH	780376 or 780472	4105	Hi Heavy Duty Pro-Jack with Steel Wheel Head	2,000 lbs	910 kg
4100PWH	780381 or 780477	4110	Hi Heavy Duty Pro-Jack with Phenolic Wheel Head	1,000 lbs	450 kg
4100SSWH	780378 or 780474	4135	Hi Heavy Duty Pro-Jack with Stainless Steel Wheel Head	2,000 lbs	910 kg
4100SSH	780379 or 780475	n/a	Hi Heavy Duty Pro-Jack with Stainless Steel V-head Sleeves (pair)	2,500 lbs	1,135 kg
4100BTH	780380 or 780476	n/a	Hi Heavy Duty Pro-Jack with Stainless Steel Ball Transfer Head (pair)	1,000 lbs	450 kg
4100PCV	n/a	n/a	Hi Heavy Duty Pro-Jack with Pipe Chain Vice Head	550 lbs	250 kg
4100CRH	780377 or 780473	4115	Hi Heavy Duty Pro-Jack with Conveyor Roller Head	550 lbs	250 kg
4100CVH	n/a	4120	Hi Heavy Duty Pro-Jack with Conveyor V-head	550 lbs	250 kg

LO HEAVY DUTY PRO-JACK FIXED LEG PIPE JACKS

B&B SUMNER offers besides the popular Hi Heavy Duty Pro Jack also an alternative Lo Heavy Duty Pro Jack with the same specifications but lower working heights. These variations offer the same quality, versatility and reliability for the operator. The low profile jacks are popular in general pipe fabrication, installation and maintanance work as well as in mechanical workshops.

ONLY STOCKED IN THE AMERICAS

PART NO	4200		
OLD BB PART NO 4200 OLD SUMNER PART NO 780385 **DESCRIPTION:** Lo Heavy Duty Pro-Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	18.00 lbs	8.00 kg
SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS			
Available in a crate of 80 pieces (**PART NO 4200x80**) USA only			



HEIGHT
20 - 37"
508 - 939.8 mm

4200 - Lo Heavy Duty Pro- Jack (with V-head)

PIPE Ø CAPACITY: up to 12" / 300 mm

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4200	780385	4200	Lo Heavy Duty Pro-Jack with V-head	2,500 lbs	1,135 kg
4200GVH	n/a	n/a	Lo Heavy Duty Pro-Jack with Gusset V-head	2,500 lbs	1,135 kg
4200SWH	780386	4205	Lo Heavy Duty Pro-Jack with Steel Wheel Head	2,000 lbs	910 kg
4200PWH	780391	4210	Lo Heavy Duty Pro-Jack with Phenolic Wheel Head	1,000 lbs	450 kg
4200SSWH	780388	4235	Lo Heavy Duty Pro-Jack with Stainless Steel Wheel Head	2,000 lbs	910 kg
4200SSH	780389	n/a	Lo Heavy Duty Pro-Jack with Stainless Steel V-head Sleeves (pair)	2,500 lbs	1,135 kg
4200BTH	780390	n/a	Lo Heavy Duty Pro-Jack with Stainless Steel Ball Transfer Head (pair)	1,000 lbs	450 kg
4200PCV	n/a	n/a	Lo Heavy Duty Pro-Jack with Pipe Chain Vice Head	550 lbs	250 kg
4200CRH	780387	n/a	Lo Heavy Duty Pro-Jack with Conveyor Roller Head	550 lbs	250 kg
4200CVH	n/a	n/a	Lo Heavy Duty Pro-Jack with Conveyor V-head	550 lbs	250 kg

STUBBY HEAVY DUTY PRO-JACK FIXED LEG PIPE JACKS

PART NO	4240		
OLD BB PART NO 4240 OLD SUMNER PART NO n/a **DESCRIPTION:** Stubby Heavy Duty Pro-Jack with V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	14.00 lbs	6.50 kg
SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS			
Available in a crate of 94 pieces (**PART NO 4240x94**)			



HEIGHT
16 - 26"
406.4 - 660.4 mm

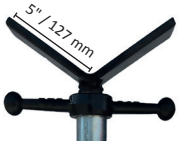
4240 - Stubby Heavy Duty Pro-Jack (with V-head)

PIPE Ø CAPACITY: up to 12" / 300 mm

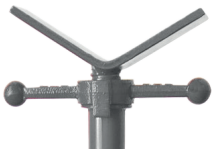
NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
4240	n/a	4240	Stubby Heavy Duty Pro-Jack with V-head	2,500 lbs	1,135 kg
4240GVH	n/a	4241	Stubby Heavy Duty Pro-Jack with Gusset V-head	2,500 lbs	1,135 kg
4240SWH	n/a	4245	Stubby Heavy Duty Pro-Jack with Steel Wheel Head	2,000 lbs	910 kg
4240PWH	n/a	n/a	Stubby Heavy Duty Pro-Jack with Phenolic Wheel Head	1,000 lbs	450 kg
4240SSWH	n/a	n/a	Stubby Heavy Duty Pro-Jack with Stainless Steel Wheel Head	2,000 lbs	910 kg
4240SSH	n/a	n/a	Stubby Heavy Duty Pro-Jack with Stainless Steel V-head Sleeves (pair)	2,500 lbs	1,135 kg
4240BTH	n/a	n/a	Stubby Heavy Duty Pro-Jack with Stainless Steel Ball Transfer Head	1,000 lbs	450 kg
4240PCV	n/a	n/a	Stubby Heavy Duty Pro-Jack with Pipe Chain Vice Head	550 lbs	250 kg
4240CRH	n/a	n/a	Stubby Heavy Duty Pro-Jack with Conveyor Roller Head	550 lbs	250 kg
4240CVH	n/a	n/a	Stubby Heavy Duty Pro-Jack with Conveyor V-head	550 lbs	250 kg

PIPE JACK ACCESSORIES & PARTS

PIPE JACK V-HEADS

PART NO	PJVH		
OLD BB PART NO 90001 OLD SUMNER PART NO 780518 **DESCRIPTION:** Pipe Jack V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	7.50 lbs	3.40 kg

PART NO	PJGVH		
OLD BB PART NO 30048 OLD SUMNER PART NO 780918 **DESCRIPTION:** Pipe Jack Gusset V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	8 lbs	3.6 kg

PART NO	PJSVH		
OLD BB PART NO 90035 OLD SUMNER PART NO n/a **DESCRIPTION:** Pipe Jack Safety V-head & Tube Set			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	14 lbs	6.4 kg

HOLD-E V-HEAD & HOLD DOWN DEVICE

PART NO	HOLDE		
OLD BB PART NO n/a OLD SUMNER PART NO 785000 **DESCRIPTION:** Hold-E V-head Hold Down			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Min. 0.75"/ 19 mm	Max. 6" / 152 mm	9 lbs	4 kg

PART NO	HDD		
OLD BB PART NO 3506 OLD SUMNER PART NO 781050 **DESCRIPTION:** Hold Down Device			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Max. 36"	915 mm	9 lbs	3.9 kg

PIPE JACK HEADS

PART NO	SWH1		
OLD BB PART NO 90002 OLD SUMNER PART NO 780514 **DESCRIPTION:** Pipe Jack Steel Wheel Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	910 kg	10.80 lbs	4.90 kg

PART NO	SSWH1		
OLD BB PART NO 90005 OLD SUMNER PART NO 780517 **DESCRIPTION:** Pipe Jack Stainless Steel Wheel Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	910 kg	10.80 lbs	4.90 kg

PART NO	PWH1		
OLD BB PART NO 90003 OLD SUMNER PART NO 780499 **DESCRIPTION:** Pipe Jack Phenolic Wheel Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	7.30 lbs	3.30 kg

PART NO	PCV1		
OLD BB PART NO 90033 OLD SUMNER PART NO N/A **DESCRIPTION:** Pipe Chain Vice Head (0.5 - 6" / 12.7 - 152.4 mm)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
550 lbs	250 kg	14.30 lbs	6.50 kg

PART NO	CRH1		
OLD BB PART NO 90019 OLD SUMNER PART NO 780519 **DESCRIPTION:** Pipe Jack Conveyor Roller Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
550 lbs	250 kg	9.40 lbs	4.25 kg

PART NO	CVH1		
OLD BB PART NO 90021 OLD SUMNER PART NO n/a **DESCRIPTION:** Pipe Jack Conveyor V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
550 lbs	250 kg	9.40 lbs	4.25 kg

*** SLIP-ON STYLE HEADS NEED TO BE COMBINED WITH PIPE JACK V-HEAD (PART NO PJVH) OR PIPE JACK SAFETY V-HEAD & TUBE SET (PART NO PJSVH)**

V-HEAD SLIP-ON STYLE HEADS

PART NO	SWH2		
OLD BB PART NO 90060 OLD SUMNER PART NO N/A **DESCRIPTION:** Slip-on Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	7.30 lbs	3.30 kg

PART NO	SSWH2		
OLD BB PART NO 90061 OLD SUMNER PART NO N/A **DESCRIPTION:** Slip-on Stainless Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	7.30 lbs	3.30 kg

PART NO	PWH2		
OLD BB PART NO 90032 OLD SUMNER PART NO N/A **DESCRIPTION:** Slip-on Phenolic Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.40 lbs	2.00 kg

PART NO	BTH2		
OLD BB PART NO 90000 OLD SUMNER PART NO 780274 **DESCRIPTION:** Pipe Jack Stainless Steel Ball Transfer Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	5.50 lbs	2.50 kg

PART NO	SSH2		
OLD BB PART NO 90004 OLD SUMNER PART NO 780498 **DESCRIPTION:** Pipe Jack Stainless Steel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,500 lbs	1,585 kg	2.20 lbs	1.00 kg



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