# HI HEAVY DUTY FOLD-A-JACK

B&B SUMNER

AN SFE GROUP BRAND

PRODUCT BROCHURE

www.BBSUMNER.com

# INTRODUCING THE S.F.E. GROUP

*The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and Sumner (USA, 2025).*

*The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.*

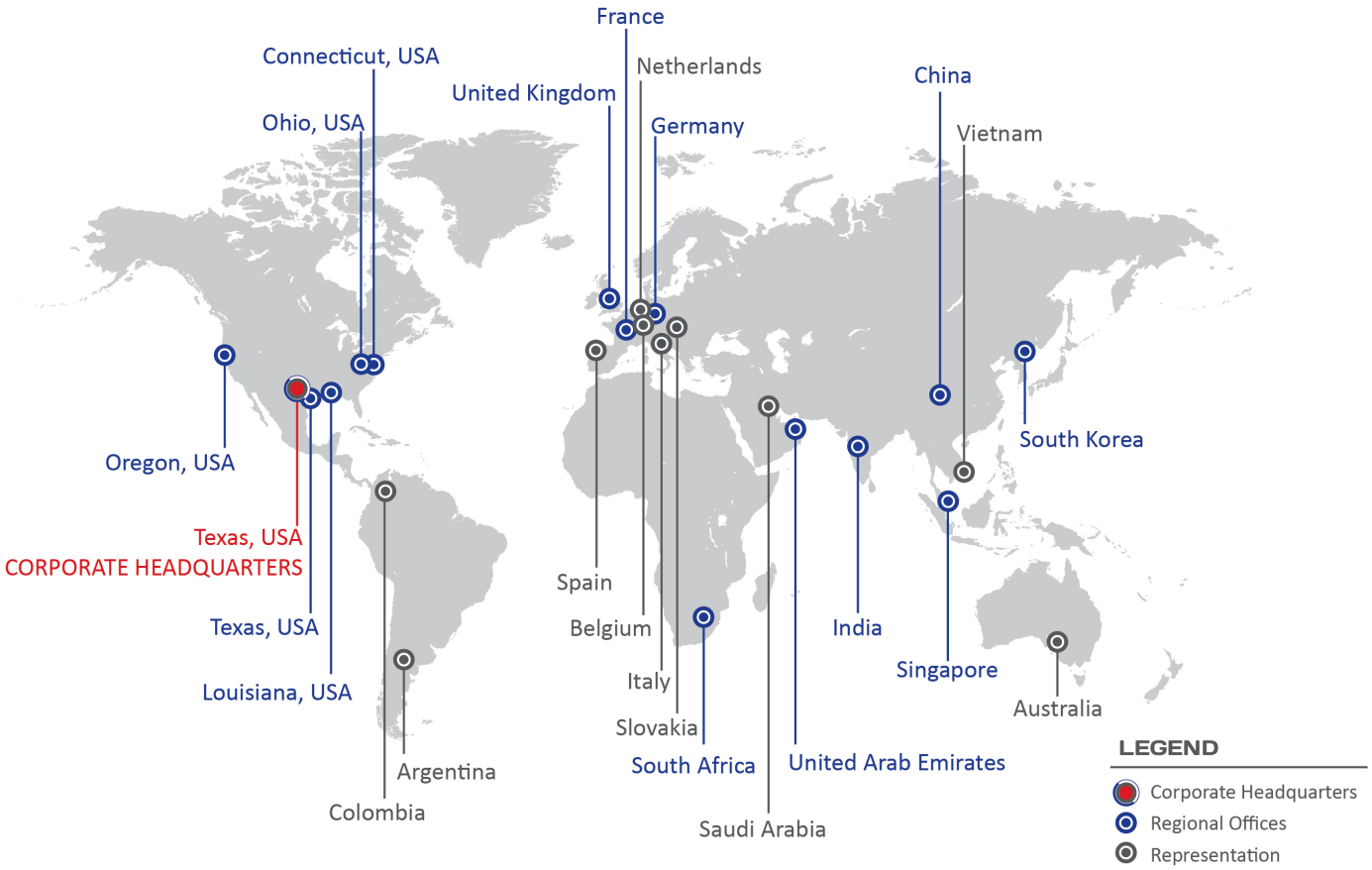
*Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.*

*With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.*

***S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.***

**Contact Americas: sales@sfe-brands.com**
**Contact International: sales-int@sfe-brands.com**

## S.F.E. GROUP GLOBAL PRESENCE




www.BBSUMNER.com

# INTRODUCING B&B SUMNER

***B&B SUMNER*** *is the newly created global leading brand within the S.F.E. Group portfolio, following the acquisition in 2025 of Sumner Manufacturing, a company with a long-standing reputation for quality and innovation in lifting, material handling, and welding tools.*

***B&B SUMNER*** *combines the expertise, innovation, and heritage of two strong historical brands and embodies the synergy of decades of experience and industry leadership, offering a broader, more powerful portfolio of solutions to S.F.E. Group's global customer base.*

*With the* ***B&B SUMNER*** *brand, the S.F.E. Group not only wishes to highlight the focus on this particular product line, but also supply the growing demand and diverse applications in the industries it already serves and intertwine with other product applications within S.F.E. Group.*

*As an OEM, S.F.E. Group prides itself on its innovations, ground-breaking developments, and creative designs within the* ***B&B SUMNER*** *product range. The* ***B&B SUMNER*** *brand portfolio consists mainly of a comprehensive range of pipe jacks and stands, mega rollers and stands, and material handling carts. With robust engineering capabilities, a customer-oriented focus, and flexibility, the* ***B&B SUMNER*** *brand delivers out-of-the-box pipe handling and material handling equipment as well as solutions tailored to meet customers' specific project needs and to serve an ever-evolving industry.*

***B&B SUMNER*** *products are readily available through the S.F.E. Group's global network and can be consulted on the dedicated website:* ***www.BBSUMNER.com***

## INDUSTRIES SERVED

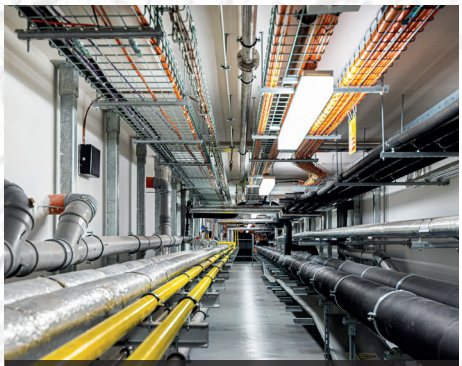

CHEMISTRY


MANUFACTURING & FABRICATION


MARITIME


OIL & GAS


POWER GENERATION


UTILITIES

## OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH · B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO By Mathey Dearman · SUMNER MATERIAL LIFTS

*Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.*

# HI HEAVY DUTY FOLD-A-JACK

The B&B SUMNER Hi Heavy Duty Fold-A-Jack is designed to offer durable and stable support for heavy-duty pipework in industrial and fabrication environments. This jack feature a rugged folding-leg steel construction and accommodate significant load capacities, ensuring operational safety and efficiency. All pipe jacks and pipe stands are rated with at least a 2:1 safety ratio that is third party tested. We have made B&B SUMNER Fold-A-Jack the strongest, most durable products on the market. B&B SUMNER also offers an extensive range of head options for any pipe fabrication application.

**3900 - Hi Heavy Duty Fold-A-Jack (with V-head)**



## SPECIFICATIONS

- 2,500 lbs / 1,135 kg load capacity
- Third party tested with at least a 2:1 safety ratio.
- Oversized 10" V-head for increased safety.
- Oversized square tube legs and braces for increased durability.
- 1½" (1.5") ACME rod is largest in the industry.
- Quick lock washer height adjustment for easy use.
- More head options than any other manufacturer.
- Increased width stance for better stability.
- Square tube bracing offers additional strength and rigidity.
- Safety washer can be locked on to base for increased operator safety.

| PART NO | 3900 |  | |
|---|---|---|---|
| OLD BB PART NO 3900<br>OLD SUMNER PART NO 781300<br>**DESCRIPTION:** Hi Heavy Duty Fold-A-Jack with V-head | | | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 2,500 lbs | 1,135 kg | 22.30 lbs | 10.10 kg |
| **SEE PIPE JACK ACCESSORIES FOR INDIVIDUAL HEAD OPTIONS** | | | |
| Available in a crate of 30 pieces (**PART NO 3900x30**) Internationally only<br>Available in a crate of 86 pieces (**PART NO 3900x86**) USA only | | | |

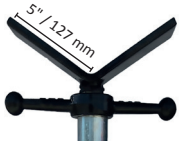


**PIPE Ø CAPACITY: up to 12" / 300 mm**

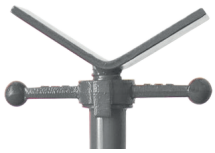
| NEW PART NO | OLD SUMNER PART NO | OLD BB PART NO | DESCRIPTION | LOAD CAPACITY | |
|---|---|---|---|---|---|
| 3900 | 781300 | 3900 | Hi Heavy Duty Fold-A-Jack with V-head | 2,500 lbs | 1,135 kg |
| 3900GVH | n/a | n/a | Hi Heavy Duty Fold-A-Jack with Gusset V-head | 2,500 lbs | 1,135 kg |
| 3900SWH | 781301 | 3905 | Hi Heavy Duty Fold-A-Jack with Steel Wheel Head | 2,000 lbs | 910 kg |
| 3900PWH | 781306 | 3910 | Hi Heavy Duty Fold-A-Jack with Phenolic Wheel Head | 1,000 lbs | 450 kg |
| 3900SSWH | 781303 | 3935 | Hi Heavy Duty Fold-A-Jack with Stainless Steel Wheel Head | 2,000 lbs | 910 kg |
| 3900SSH | 781304 | n/a | Hi Heavy Duty Fold-A-Jack with Stainless Steel V-head Sleeves (pair) | 2,500 lbs | 1,135 kg |
| 3900BTH | 781305 | n/a | Hi Heavy Duty Fold-A-Jack with Stainless Steel Ball Transfer Head (pair) | 1,000 lbs | 450 kg |
| 3900PCV | n/a | 90033 | Hi Heavy Duty Fold-A-Jack with Pipe Chain Vice Head | 550 lbs | 250 kg |
| 3900CRH | 781302 | 3915 | Hi Heavy Duty Fold-A-Jack with Conveyor Roller Head | 550 lbs | 250 kg |
| 3900CVH | n/a | 3920 | Hi Heavy Duty Fold-A-Jack with Conveyor V-head | 550 lbs | 250 kg |

# PIPE JACK ACCESSORIES & PARTS

## PIPE JACK V-HEADS

| PART NO | PJVH | | |
|---|---|---|---|
| OLD BB PART NO 90001<br>OLD SUMNER PART NO 780518<br>**DESCRIPTION:** Pipe Jack V-head | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 2,500 lbs | 1,135 kg | 7.50 lbs | 3.40 kg |

| PART NO | PJGVH | | |
|---|---|---|---|
| OLD BB PART NO 30048<br>OLD SUMNER PART NO 780918<br>**DESCRIPTION:** Pipe Jack Gusset V-head | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 2,500 lbs | 1,135 kg | 8 lbs | 3.6 kg |

| PART NO | PJSVH | | |
|---|---|---|---|
| OLD BB PART NO 90035<br>OLD SUMNER PART NO n/a<br>**DESCRIPTION:** Pipe Jack Safety V-head & Tube Set | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 2,500 lbs | 1,135 kg | 14 lbs | 6.4 kg |

## HOLD-E V-HEAD & HOLD DOWN DEVICE

| PART NO | HOLDE | | |
|---|---|---|---|
| OLD BB PART NO n/a<br>OLD SUMNER PART NO 785000<br>**DESCRIPTION:** Hold-E V-head Hold Down | |  | |
| **PIPE DIAMETER** | | **SHIPPING WEIGHT** | |
| Min. 0.75"/ 19 mm | Max. 6" / 152 mm | 9 lbs | 4 kg |

| PART NO | HDD | | |
|---|---|---|---|
| OLD BB PART NO 3506<br>OLD SUMNER PART NO 781050<br>**DESCRIPTION:** Hold Down Device | |  | |
| **PIPE DIAMETER** | | **SHIPPING WEIGHT** | |
| Max. 36" | 915 mm | 9 lbs | 3.9 kg |

## PIPE JACK HEADS

| PART NO | SWH1 | | |
|---|---|---|---|
| OLD BB PART NO 90002<br>OLD SUMNER PART NO 780514<br>**DESCRIPTION:** Pipe Jack Steel Wheel Head | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 2,000 lbs | 910 kg | 10.80 lbs | 4.90 kg |

| PART NO | SSWH1 | | |
|---|---|---|---|
| OLD BB PART NO 90005<br>OLD SUMNER PART NO 780517<br>**DESCRIPTION:** Pipe Jack Stainless Steel Wheel Head | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 2,000 lbs | 910 kg | 10.80 lbs | 4.90 kg |

| PART NO | PWH1 | | |
|---|---|---|---|
| OLD BB PART NO 90003<br>OLD SUMNER PART NO 780499<br>**DESCRIPTION:** Pipe Jack Phenolic Wheel Head | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 1,000 lbs | 450 kg | 7.30 lbs | 3.30 kg |

| PART NO | PCV1 | | |
|---|---|---|---|
| OLD BB PART NO 90033<br>OLD SUMNER PART NO N/A<br>**DESCRIPTION:** Pipe Chain Vice Head (0.5 - 6" / 12.7 - 152.4 mm) | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 550 lbs | 250 kg | 14.30 lbs | 6.50 kg |

| PART NO | CRH1 | | |
|---|---|---|---|
| OLD BB PART NO 90019<br>OLD SUMNER PART NO 780519<br>**DESCRIPTION:** Pipe Jack Conveyor Roller Head | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 550 lbs | 250 kg | 9.40 lbs | 4.25 kg |

| PART NO | CVH1 | | |
|---|---|---|---|
| OLD BB PART NO 90021<br>OLD SUMNER PART NO n/a<br>**DESCRIPTION:** Pipe Jack Conveyor V-head | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 550 lbs | 250 kg | 9.40 lbs | 4.25 kg |

*** SLIP-ON STYLE HEADS NEED TO BE COMBINED WITH PIPE JACK V-HEAD (PART NO PJVH) OR PIPE JACK SAFETY V-HEAD & TUBE SET (PART NO PJSVH)**

## V-HEAD SLIP-ON STYLE HEADS

| PART NO | SWH2 | | |
|---|---|---|---|
| OLD BB PART NO 90060<br>OLD SUMNER PART NO N/A<br>**DESCRIPTION:** Slip-on Steel Wheel Head (pair) | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 1,000 lbs | 450 kg | 7.30 lbs | 3.30 kg |

| PART NO | SSWH2 | | |
|---|---|---|---|
| OLD BB PART NO 90061<br>OLD SUMNER PART NO N/A<br>**DESCRIPTION:** Slip-on Stainless Steel Wheel Head (pair) | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 1,000 lbs | 450 kg | 7.30 lbs | 3.30 kg |

| PART NO | PWH2 | | |
|---|---|---|---|
| OLD BB PART NO 90032<br>OLD SUMNER PART NO N/A<br>**DESCRIPTION:** Slip-on Phenolic Wheel Head (pair) | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 1,000 lbs | 450 kg | 4.40 lbs | 2.00 kg |

| PART NO | BTH2 | | |
|---|---|---|---|
| OLD BB PART NO 90000<br>OLD SUMNER PART NO 780274<br>**DESCRIPTION:** Pipe Jack Stainless Steel Ball Transfer Head (pair) | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 1,000 lbs | 450 kg | 5.50 lbs | 2.50 kg |

| PART NO | SSH2 | | |
|---|---|---|---|
| OLD BB PART NO 90004<br>OLD SUMNER PART NO 780498<br>**DESCRIPTION:** Pipe Jack Stainless Steel Head (pair) | |  | |
| **LOAD CAPACITY** | | **SHIPPING WEIGHT** | |
| 3,500 lbs | 1,585 kg | 2.20 lbs | 1.00 kg |

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# GLOBAL LEADER IN SPECIALIZED MACHINING, WELDING AND FABRICATION EQUIPMENT

SPECIALIZED FABRICATION EQUIPMENT GROUP


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