DOUBLE CYLINDER CART

B&B SUMNER

AN SFE GROUP BRAND

PRODUCT BROCHURE

www.BBSUMNER.com

INTRODUCING THE S.F.E. GROUP

*The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and Sumner (USA, 2025).*

*The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.*

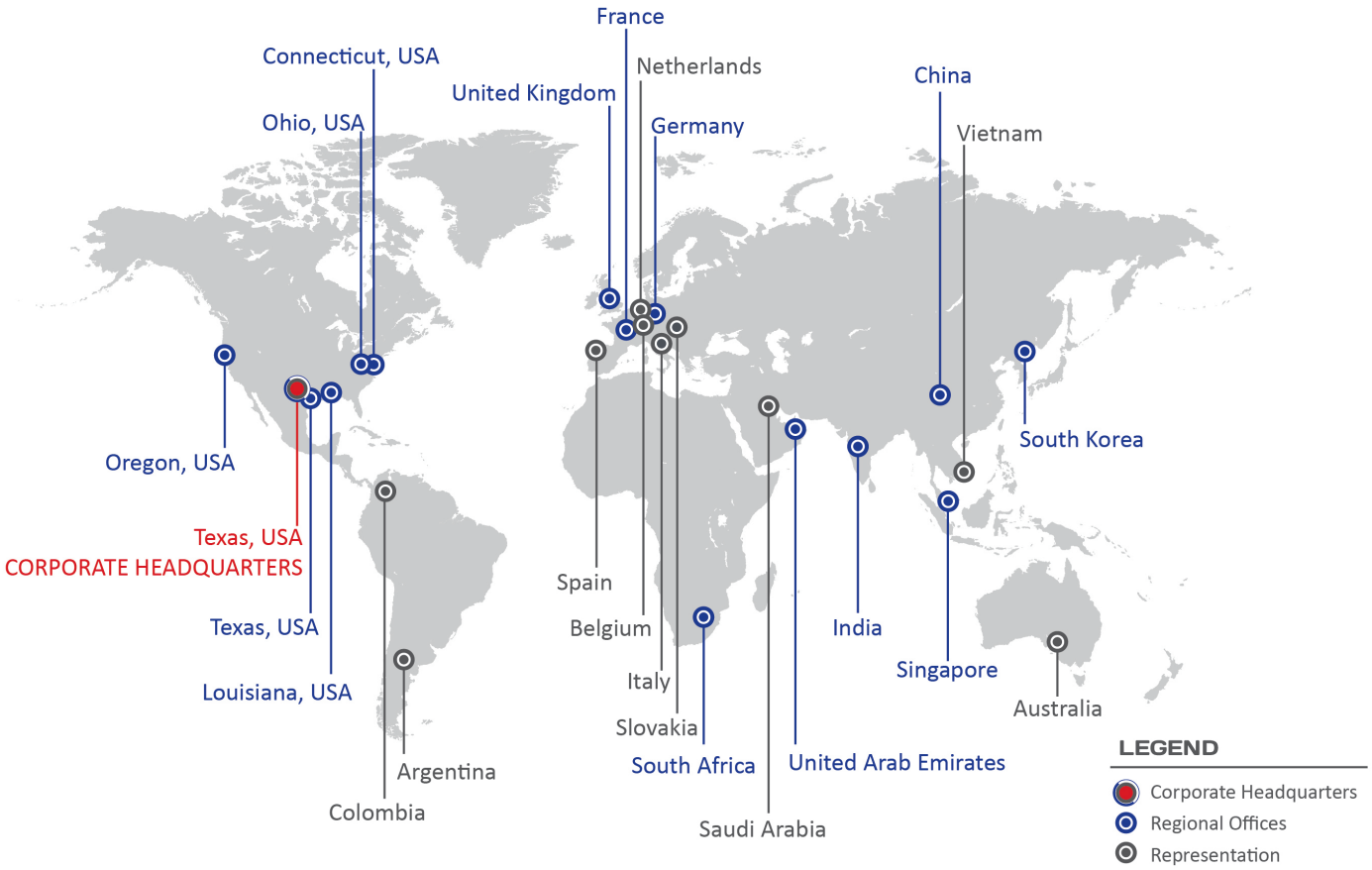
*Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.*

*With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.*

S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.

Contact Americas: sales@sfe-brands.com
Contact International: sales-int@sfe-brands.com

S.F.E. GROUP GLOBAL PRESENCE



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INTRODUCING B&B SUMNER

B&B SUMNER *is the newly created global leading brand within the S.F.E. Group portfolio, following the acquisition in 2025 of Sumner Manufacturing, a company with a long-standing reputation for quality and innovation in lifting, material handling, and welding tools.*

B&B SUMNER *combines the expertise, innovation, and heritage of two strong historical brands and embodies the synergy of decades of experience and industry leadership, offering a broader, more powerful portfolio of solutions to S.F.E. Group's global customer base.*

With the ***B&B SUMNER*** *brand, the S.F.E. Group not only wishes to highlight the focus on this particular product line, but also supply the growing demand and diverse applications in the industries it already serves and intertwine with other product applications within S.F.E. Group.*

As an OEM, S.F.E. Group prides itself on its innovations, ground-breaking developments, and creative designs within the ***B&B SUMNER*** *product range. The* ***B&B SUMNER*** *brand portfolio consists mainly of a comprehensive range of pipe jacks and stands, mega rollers and stands, and material handling carts. With robust engineering capabilities, a customer-oriented focus, and flexibility, the* ***B&B SUMNER*** *brand delivers out-of-the-box pipe handling and material handling equipment as well as solutions tailored to meet customers' specific project needs and to serve an ever-evolving industry.*

B&B SUMNER *products are readily available through the S.F.E. Group's global network and can be consulted on the dedicated website:* ***www.BBSUMNER.com***

INDUSTRIES SERVED

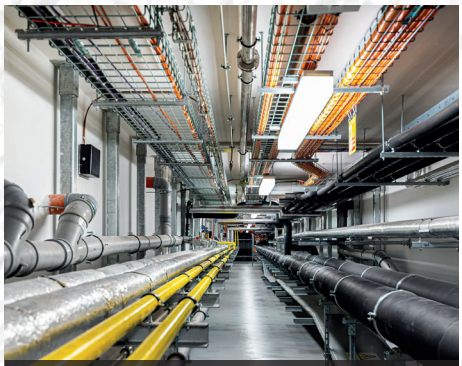

CHEMISTRY


MANUFACTURING & FABRICATION


MARITIME


OIL & GAS


POWER GENERATION


UTILITIES

OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH · B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO By Mathey Dearman · SUMNER MATERIAL LIFTS

Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.

DOUBLE CYLINDER CARTS

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Double Cylinder Cart series provides a durable and reliable solution for transporting two gas cylinders in industrial, welding, and construction environments. Available in Medium (Model 213) for cylinders up to 13" in diameter, supporting up to 700lbs / 315 kg and Small (Model 209) for cylinders up to 9" supporting up to 550lbs / 250 kg, these carts are compatible with 244–330 CF oxygen and 145 CF acetylene tanks. Designed for jobsite performance, each cart features a balanced frame and ergonomic handle grips to ensure safe, stable handling and reduced user fatigue on smooth surfaces.

A wide range of configurations are available, including models with firewalls, lifting eyes, and bar or chain locks, along with various wheel options such as flat-free, pneumatic, and semi-pneumatic types. An integrated tool tray adds on-the-job convenience. Carts with lifting eyes comply with ASME B30.20, AWS D14.1, and AISC codes, while fire-rated models meet OSHA 1926.350 and 1910.253.

Blending mobility, safety, and customization, B&B SUMNER Double Cylinder Carts are built for demanding, professional-grade applications.

SPECIFICATIONS

- Supports two cylinders up to 13" (Model 213) or 9" (Model 209) diameter
- Compatible with 244 - 330 CF oxygen and 145 CF acetylene tanks
- Includes integrated tool tray for accessories and tools
- Balanced frame design for easier maneuverability on flat surfaces
- Firewall models offer a built in lifting hook for easy loading
- Available with Firewall with bar lock or chain lock configuration
- Ergonomic handle grips for improved control and reduced operator fatigue
- Wheel options: 16" flat-free, 16" pneumatic, and 14" semi-pneumatic
- Compliant with ASME, AWS, AISC, and OSHA safety standards (where applicable)

WHEEL OPTIONS	PART NO	DESCRIPTION	DIAMETER
	779028	Semi-Pneumatic	14" / 355 mm
	779104	Flat Free	16" / 400 mm
	779107	Pneumatic	16" / 400 mm



Three base options
Three wheel options

NEW PART NO	OLD BB PART NO	OLD SUMNER PART NO	DESCRIPTION	DIMENSIONS (L x W x H)		SHIPPING WEIGHT	
DCC13FB-16F	BCL-E16FF	782496	Double Cylinder Cart upto 13" with Firewall, Bar Lock and 16" Flat Free Wheels	20 x 33 x 67"	508 × 838 × 1,702 mm	81 lbs	36.74 kg
DCC13FB-16P	BCL-E16P	782495	Double Cylinder Cart upto 13" with Firewall, Bar Lock and 16" Pneumatic Wheels	20 x 33 x 67"	508 × 838 × 1,702 mm	81 lbs	36.74 kg
DCC13FB-14S	BCL-E16R	782491	Double Cylinder Cart upto 13" with firewall, Bar Lock and 14" Semi-Pneumatic Wheels	20 x 33 x 67"	508 × 838 × 1,702 mm	81 lbs	36.74 kg
DCC9FB-16F	BCM-E16FF	782444	Double Cylinder Cart upto 9" with Firewall, Bar Lock and 16" Flat Free Wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9FB-16P	BCM-E16P	782443	Double Cylinder Cart upto 9" with Firewall, Bar Lock and 16" Pneumatic Wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9FB-14S	BCM-E16R	782439	Double Cylinder Cart upto 9" with Firewall, Bar Lock and 14" Semi-Pneumatic Wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9C-16F	BCM-C16FF	n/a	Double Cylinder Cart upto 9" with Chain Lock and 16" Flat Free Wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9C-16P	BCM-C16P	782427	Double Cylinder Cart upto 9" with Chain Lock and 16" Pneumatic Wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg
DCC9C-14S	BCM-C16R	782424	Double Cylinder Cart upto 9" with Chain Llock and 14" Semi-Pneumatic Wheels	19 x 30 x 44"	483 × 762 × 1,118 mm	48 lbs	21.77 kg

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