BIG VEE JAX™

B&B SUMNER

AN SFE GROUP BRAND

PRODUCT BROCHURE

www.BBSUMNER.com

INTRODUCING THE S.F.E. GROUP

*The **Specialized Fabrication Equipment Group** (in short: **S.F.E. Group**) was founded in 2019 after the merger of three world leading OEM's in the field of pipe fabrication tooling and machinery: B&B Pipe and Industrial Tools LLC (USA), Mathey Dearman Inc. (USA) and TAG Pipe Equipment Specialists (UK). In a time span of 5 years, another 4 renowned and market leading companies were acquired and added to the **S.F.E. Group** portfolio: Axxair (France, 2022), Magnatech (USA, 2023), Climax (USA, 2023) and Sumner (USA, 2025).*

*The vision and philosophy of the **S.F.E. Group** is to offer globally a comprehensive innovative and cost-effective range of specialized fabrication, welding and machining equipment and derived rental solutions, for a wide range of applications within all critical industries, while optimizing performance, efficiency and safety.*

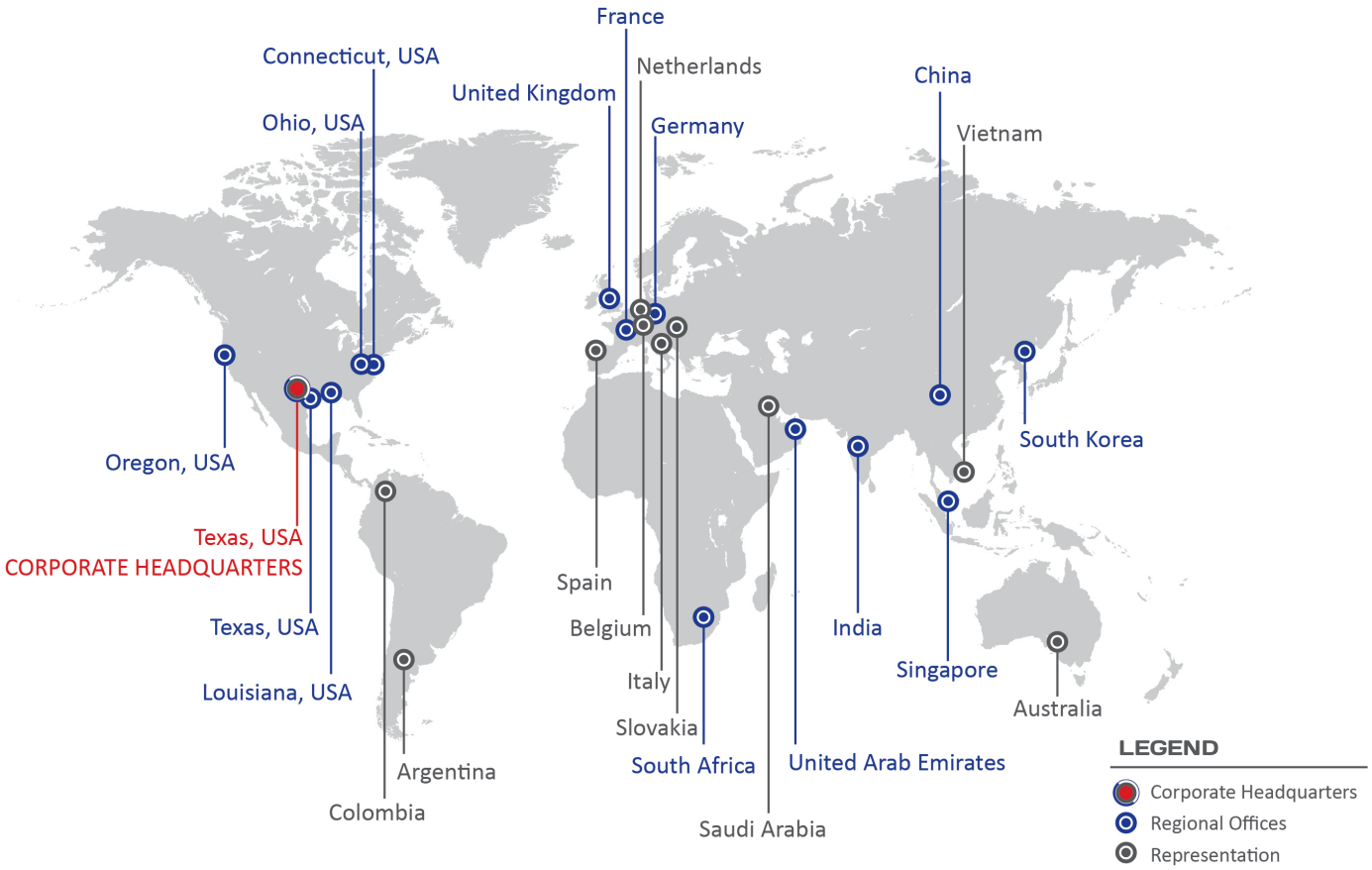
*Leveraging over 200 years of combined experience in engineering, manufacturing, and field applications, the **S.F.E. Group** is committed to driving innovation. Through continuous product development and strategic acquisitions, the **S.F.E. Group** is actively growing its portfolio and expanding its global presence to meet the demands of industries around the world. Currently, the **S.F.E. Group** consists of 12 complimentary brands, each supporting the others in delivering cutting-edge solutions.*

*With offices and warehousing on 5 continents, 400+ employees and more than 500 partnerships and distributors worldwide, **S.F.E. Group** prides itself on consistently offering the highest standards of both product quality and service locally to all its customers.*

S.F.E. Group looks forward to welcoming you into its global network as a partner, distributor or end user customer and remains at your disposal at any time.

Contact Americas: sales@sfe-brands.com
Contact International: sales-int@sfe-brands.com

S.F.E. GROUP GLOBAL PRESENCE



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INTRODUCING B&B SUMNER

B&B SUMNER *is the newly created global leading brand within the S.F.E. Group portfolio, following the acquisition in 2025 of Sumner Manufacturing, a company with a long-standing reputation for quality and innovation in lifting, material handling, and welding tools.*

B&B SUMNER *combines the expertise, innovation, and heritage of two strong historical brands and embodies the synergy of decades of experience and industry leadership, offering a broader, more powerful portfolio of solutions to S.F.E. Group's global customer base.*

With the ***B&B SUMNER*** *brand, the S.F.E. Group not only wishes to highlight the focus on this particular product line, but also supply the growing demand and diverse applications in the industries it already serves and intertwine with other product applications within S.F.E. Group.*

As an OEM, S.F.E. Group prides itself on its innovations, ground-breaking developments, and creative designs within the ***B&B SUMNER*** *product range. The* ***B&B SUMNER*** *brand portfolio consists mainly of a comprehensive range of pipe jacks and stands, mega rollers and stands, and material handling carts. With robust engineering capabilities, a customer-oriented focus, and flexibility, the* ***B&B SUMNER*** *brand delivers out-of-the-box pipe handling and material handling equipment as well as solutions tailored to meet customers' specific project needs and to serve an ever-evolving industry.*

B&B SUMNER *products are readily available through the S.F.E. Group's global network and can be consulted on the dedicated website:* ***www.BBSUMNER.com***

INDUSTRIES SERVED

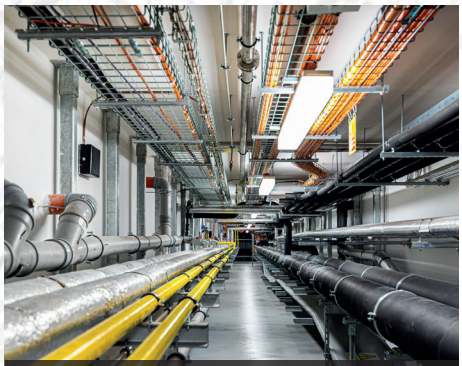

CHEMISTRY


MANUFACTURING & FABRICATION


MARITIME


OIL & GAS


POWER GENERATION


UTILITIES

OUR BRANDS

CLIMAX · TAG PIPE EQUIPMENT SPECIALISTS · H&S TOOL · MATHEY DEARMAN · AXXAIR · MAGNATECH · B&B SUMNER · CALDER · BORTECH · PPM PIPE PURGE MASTERS · FIT-UP PRO By Mathey Dearman · SUMNER MATERIAL LIFTS

Our group policy is one of continuous improvements and acquisitions. Products and data tables are subject to change and may vary from those illustrated. Copyright © 2026 Specialized Fabrication Equipment Group, All rights reserved.

BIG VEE JAX™

ONLY STOCKED IN THE AMERICAS

The B&B SUMNER Big Vee Jax™ jack stand is a heavy-duty support tool designed for aligning and stabilizing large-diameter pipes in industrial and fabrication settings. Ideal for professional welders and pipefitters, it accommodates pipe sizes from 4 - 36" / 101.6 - 914.4 mm and supports up to 5,000 lbs / 2,265 kg.

The jack features a V-head for secure pipe cradling and uses a gear-driven ACME screw for fast, precise height adjustments. Its three-legged steel frame provides exceptional stability on both shop floors and field sites. Built from durable 1" square tubing, the Big V is engineered for long-lasting performance under demanding conditions. Optional V-head attachments increase its adaptability for different pipe materials and job requirements. While its size requires freight handling, its strength and versatility make it indispensable for pipe fabrication and alignment tasks involving large-diameter pipe sections.

PART NO	3501		
OLD BB PART NO 3501 OLD SUMNER PART NO 780260 **DESCRIPTION:** Big Vee JAX™ with V-Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	64.00 lbs	29.00 kg
SEE JAX™ LARGE V-HEAD FOR OPTIONS			
Contact us for full crate quantities.			

PIPE Ø CAPACITY: 36" / 900 mm



SPECIFICATIONS

- Pipe capacity: 4 - 36" / 101.6 mm - 914.4 mm
- Load capacity: 5,000 lb / 2,265 kg
- V-head: 12" / 305 mm
- Increased leg thickness and increased tube dimension adds greater strength
- Base width: 32" / 812.8 mm for stability
- Now available with a Solid Rod V-Head

NEW PART NO	OLD SUMNER PART NO	OLD BB PART NO	DESCRIPTION	LOAD CAPACITY	
3501	780260	3501	Big Vee Jax™ with V-Head	5,000 lbs	2,265 kg
3501-SR	n/a	n/a	Big Vee Jax™ with Solid Rod V-head	5,000 lbs	2,265 kg
3501SWH	n/a	3512	Big Vee Jax™ with Steel Wheels in V-head	5,000 lbs	2,265 kg
3501PWH	n/a	3513	Big Vee Jax™ with Phenolic Wheels in V-head	1,000 lbs	450 kg
3501SSWH	n/a	n/a	Big Vee Jax™ with Stainless Steel Wheels in V-head	1,000 lbs	450 kg
3501SSH	n/a	n/a	Big Vee Jax™ with Stainless Steel Sleeves in V-head	5,000 lbs	2,265 kg
3501BTH	n/a	n/a	Big Vee Jax™ with Stainless Steel Ball Transfer V-head	5,000 lbs	2,265 kg

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GLOBAL LEADER IN SPECIALIZED MACHINING, WELDING AND FABRICATION EQUIPMENT

SPECIALIZED FABRICATION EQUIPMENT GROUP

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