HOLD-E™

The B&B SUMNER HOLD-E™ Pipe Clamp is a compact, heavy-duty clamping tool designed for fast, one-person pipe securing on V-head jack stands during welding, fit-up, or transport. With a quick push-button mechanism for instant pipe engagement and a fine-threaded adjustment for precise alignment, the HOLD-E™ offers unmatched efficiency and safety. It fits pipe sizes from 0.75" to 6" (19–152 mm), eliminating the need for extra stabilizing tools. Built for jobsite durability, it features a rugged design with large threads and a stable vee jaw to grip even coated or irregular surfaces securely. Available in both carbon steel and stainless steel, it's ideal for varied environments, including cleanroom and corrosive applications. Whether you're in the field, pipeline work, or shop maintenance, the HOLD-E™ delivers secure, repeatable clamping every time.

SPECIFICATIONS

- Pipe capacity: 0.75 - 6" / 19 - 152 mm
- Push-button quick engagement clamping mechanism
- Adjustment Feature: Fine-threaded control for precise positioning
- Material Options: Carbon steel and stainless steel models
- Mounting compatibility - fits securely onto V-head jack stands



PART NO	HOLDE		
OLD BB PART NO n/a OLD SUMNER PART NO 785000 **DESCRIPTION:** Hold-E V-head Hold Down			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Min. 0.75"/ 19 mm	Max. 6" / 152 mm	9 lbs	4 kg

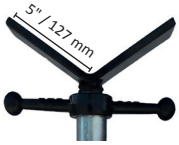
HOLD DOWN DEVICE

The Hold Down Device is a rugged and reliable solution for securely anchoring workpieces during welding, machining, assembly, or transport. Designed for versatility, it accommodates materials up to 36" / 915 mm in size, making it ideal for a wide range of industrial applications. Built for durability, the device features heavy-duty components - often in hardened steel or alloy - for long-lasting performance in demanding environments. It provides stable, repeatable pressure to prevent shifting or vibration, ensuring precise, safe operations. Easy to mount on tables, fixtures, or jigs, this tool increases efficiency and accuracy in fabrication shops, metalworking stations, and maintenance operations. The Hold Down Device's ergonomic design and compact footprint allow for one-person operation and fast setup, reducing downtime and improving workflow. Whether in the shop or field, it's an indispensable tool for secure, precision clamping.

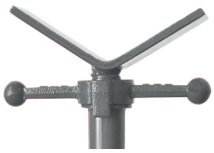
PART NO	HDD		
OLD BB PART NO 3506 OLD SUMNER PART NO 781050 **DESCRIPTION:** Hold Down Device			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Max. 36"	915 mm	9 lbs	3.9 kg



PIPE JACK V-HEADS

PART NO	PJVH		
OLD BB PART NO 90001 OLD SUMNER PART NO 780518 **DESCRIPTION:** Pipe Jack V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	7.50 lbs	3.40 kg

PART NO	PJGVH		
OLD BB PART NO 30048 OLD SUMNER PART NO 780918 **DESCRIPTION:** Pipe Jack Gusset V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	8 lbs	3.6 kg

PART NO	PJSVH		
OLD BB PART NO 90035 OLD SUMNER PART NO n/a **DESCRIPTION:** Pipe Jack Safety V-head & Tube Set			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	14 lbs	6.4 kg

HOLD-E V-HEAD & HOLD DOWN DEVICE

PART NO	HOLDE		
OLD BB PART NO n/a OLD SUMNER PART NO 785000 **DESCRIPTION:** Hold-E V-head Hold Down			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Min. 0.75"/ 19 mm	Max. 6" / 152 mm	9 lbs	4 kg

PART NO	HDD		
OLD BB PART NO 3506 OLD SUMNER PART NO 781050 **DESCRIPTION:** Hold Down Device			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Max. 36"	915 mm	9 lbs	3.9 kg

PIPE JACK HEADS

PART NO	SWH1		
OLD BB PART NO 90002 OLD SUMNER PART NO 780514 **DESCRIPTION:** Pipe Jack Steel Wheel Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	910 kg	10.80 lbs	4.90 kg

PART NO	SSWH1		
OLD BB PART NO 90005 OLD SUMNER PART NO 780517 **DESCRIPTION:** Pipe Jack Stainless Steel Wheel Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,000 lbs	910 kg	10.80 lbs	4.90 kg

PART NO	PWH1		
OLD BB PART NO 90003 OLD SUMNER PART NO 780499 **DESCRIPTION:** Pipe Jack Phenolic Wheel Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	7.30 lbs	3.30 kg

PART NO	PCV1		
OLD BB PART NO 90033 OLD SUMNER PART NO N/A **DESCRIPTION:** Pipe Chain Vice Head (0.5 - 6" / 12.7 - 152.4 mm)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
550 lbs	250 kg	14.30 lbs	6.50 kg

PART NO	CRH1		
OLD BB PART NO 90019 OLD SUMNER PART NO 780519 **DESCRIPTION:** Pipe Jack Conveyor Roller Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
550 lbs	250 kg	9.40 lbs	4.25 kg

PART NO	CVH1		
OLD BB PART NO 90021 OLD SUMNER PART NO n/a **DESCRIPTION:** Pipe Jack Conveyor V-head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
550 lbs	250 kg	9.40 lbs	4.25 kg

*** SLIP-ON STYLE HEADS NEED TO BE COMBINED WITH PIPE JACK V-HEAD (PART NO PJVH) OR PIPE JACK SAFETY V-HEAD & TUBE SET (PART NO PJSVH)**

V-HEAD SLIP-ON STYLE HEADS

PART NO	SWH2		
OLD BB PART NO 90060 OLD SUMNER PART NO N/A **DESCRIPTION:** Slip-on Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	7.30 lbs	3.30 kg

PART NO	SSWH2		
OLD BB PART NO 90061 OLD SUMNER PART NO N/A **DESCRIPTION:** Slip-on Stainless Steel Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	7.30 lbs	3.30 kg

PART NO	PWH2		
OLD BB PART NO 90032 OLD SUMNER PART NO N/A **DESCRIPTION:** Slip-on Phenolic Wheel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.40 lbs	2.00 kg

PART NO	BTH2		
OLD BB PART NO 90000 OLD SUMNER PART NO 780274 **DESCRIPTION:** Pipe Jack Stainless Steel Ball Transfer Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	5.50 lbs	2.50 kg

PART NO	SSH2		
OLD BB PART NO 90004 OLD SUMNER PART NO 780498 **DESCRIPTION:** Pipe Jack Stainless Steel Head (pair)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
3,500 lbs	1,585 kg	2.20 lbs	1.00 kg

MAX JAX™ CONFIGURATOR

PART NO	3500		
OLD BB PART NO 3500 OLD SUMNER PART NO 781460 **DESCRIPTION:** Max Jax™ with V-Head			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	64.00 lbs	29.00 kg

The B&B SUMNER MAX JAX™ (PART NO 3500) can be fitted with Levelling Pads or Caster Roller Wheels Kit set

PART NO	3500LPK		
OLD BB PART NO 3500-1 OLD SUMNER PART NO 781396 **DESCRIPTION:** Levelling Pads Kit (set of 5)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	5 lbs	2.5 kg
Available in 14 sets of 5 (**PART NO 3500LPKx14**)			

PART NO	CWK8		
OLD B&B PART NO 3504 OLD SUMNER PART NO 781464 **DESCRIPTION:** Caster Wheel Kit 8" (set of 5)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	37.5 lbs	17.00 kg
Available in 14 sets of 5 (**PART NO CWK8x14**)			

JAX™ LARGE V-HEAD OPTIONS

PART NO	SWK4	 Large V-head not included	
OLD BB PART NO 3502 OLD SUMNER PART NO 781406 **DESCRIPTION:** Steel Wheel Kit (set of 4)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	12.30 lbs	5.60 kg

PART NO	SSWK4	 Large V-head not included	
OLD BB PART NO 3508 OLD SUMNER PART NO 781407 **DESCRIPTION:** Stainless Steel Wheel Kit (set of 4)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	12.30 lbs	5.60 kg

PART NO	PWK4	 Large V-head not included	
OLD BB PART NO 3503 OLD SUMNER PART NO 781394 **DESCRIPTION:** Phenolic Wheel Kit (set of 4)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	4.40 lbs	2.00 kg

PART NO	BTH4	 Large V-head not included	
OLD BB PART NO 3509 OLD SUMNER PART NO 781383 **DESCRIPTION:** Stainless Steel Ball Transfer Head Kit (set of 2)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
1,000 lbs	450 kg	6.60 lbs	3.00 kg

PART NO	SSHK4	 Large V-head not included	
OLD BB PART NO 3507 OLD SUMNER PART NO 781382 **DESCRIPTION:** Stainless Steel Large V-head Sleeves (set of 2)			
LOAD CAPACITY		**SHIPPING WEIGHT**	
5,000 lbs	2,265 kg	2.20 lbs	1.00 kg

PART NO	BJH4	 Max. width 24" / 609 mm	
OLD BB PART NO n/a OLD SUMNER PART NO 781490 **DESCRIPTION:** Beam Jax™ Head only			
LOAD CAPACITY		**SHIPPING WEIGHT**	
2,500 lbs	1,135 kg	32 lbs	14.5 kg

PART NO	HDD		
OLD BB PART NO 3506 OLD SUMNER PART NO 781050 **DESCRIPTION:** Hold Down Device			
PIPE DIAMETER		**SHIPPING WEIGHT**	
Max. 36"	915 mm	15.40 lbs	7.00 kg